

# SAFETY MANUAL— READ FIRST!

**IMPORTANT:** READ THESE WARNINGS AND SAFETY PRECAUTIONS PRIOR TO INSTALLATION OR OPERATION. FAILURE TO COMPLY WITH THESE INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND OR PROPERTY DAMAGE. RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE.

**⚠ WARNING** Pump, valves and all containers must be properly grounded prior to handling flammable fluids and/or whenever static electricity is a hazard.

**⚠ WARNING** Prior to servicing the pump, ensure that the air and fluid lines are closed and disconnected. While wearing personal protective equipment, flush, drain and process liquid from the pump in a safe manner.

**⚠ CAUTION** Do not connect a compressed air source to the exhaust port of the pump.

**⚠ CAUTION** Ensure that the muffler is properly installed prior to pump operation.

**⚠ CAUTION** Do not lubricate air supply.

**⚠ CAUTION** When selecting pump materials, be aware of the following temperature limitations:

|                   |                               |
|-------------------|-------------------------------|
| Buna-N (Nitrile): | 10°F to 180°F (-12C to 82C)   |
| Geolast®:         | 10°F to 180°F (-12C to 82C)   |
| EPDM:             | -40°F to 280°F (-40C to 138C) |
| Santoprene®:      | -40°F to 225°F (-40C to 107C) |
| Viton® (FKM):     | -40°F to 350°F (-40C to 177C) |
| PTFE:             | 40°F to 220°F (4C to 104C)    |
| Polyethylene:     | 32°F to 158°F (0C to 70C)     |
| Polypropylene:    | 32°F to 180°F (0C to 82C)     |
| PVDF:             | 0°F to 250°F (-18C to 181C)   |
| Nylon:            | 0°F to 200°F (-18C to 93C)    |

Temperature limits are solely based upon mechanical stress and certain chemicals will reduce the maximum operating temperature. Consult a chemical resistance guide for chemical compatibility and a more precise safe temperature limit. Always use minimum air pressure when pumping at elevated temperatures.

**⚠ WARNING** = Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage

**⚠ CAUTION** = Hazards or unsafe practices which could result in minor personal injury, product or property damage.

**⚠ CAUTION** Do not exceed 120 psig (8.3 bar) air-inlet pressure.

**⚠ CAUTION** Ensure all wetted components are chemically compatible with the process fluid and the cleaning fluid.

**⚠ CAUTION** Ensure pump is thoroughly cleaned and flushed prior to installation into a process line.

**⚠ CAUTION** Always wear Personal Protective Equipment (PPE) when operating pump.

**⚠ CAUTION** Close and disconnect all compressed air and bleed all air from the pump prior to service. Remove all process fluid in a safe manner prior to service.

**⚠ CAUTION** Blow out all compressed air lines in order to remove any debris, prior to pump installation.

**⚠ CAUTION** Ensure air exhaust is piped to atmosphere prior to a submerged installation.

**⚠ CAUTION** Ensure all hardware is set to correct torque values prior to operation.

**⚠ CAUTION** Ensure that the selected pump model number is made from the correct material and matches that which was ordered.

## INSTALLATION

**Notice:** Re-torque fasteners prior to use. Refer to torque requirements listed in maintenance manual and attached to pump.

1. A lube-free, clean, dry compressed air source (or any nonflammable, compressed gas) is recommended. Use a filter that is capable of filtering out particles larger than 50 microns.
2. All pumps should be mounted in an upright position with the exception of the 1/4" models which may be rotated 360° to suit the application.
3. When particles exceed the maximum particle specification of the pump or are sharp enough to cut elastomers install a particle fluid filter on the fluid suction line.
4. Fluid suction lines and air exhaust lines should never be smaller than specified pipe size of the pump.
5. Apply PTFE (Teflon®) tape to threads upon assembly to prevent leakage.
6. Never use pipe dope on air line connections.
7. Never use collapsible tube on fluid inlet.
8. Do not exceed 10 ft-lbs of torque on plastic pipe threads.
9. If changing to a different application reconfirm compatibility of fluid.

### SUBMERGED APPLICATIONS

1. Fluid must be compatible with fasteners and intermediate material.
2. Pipe exhaust above the level of the fluid.

### HIGH VISCOSITY APPLICATIONS

1. Position the pump close to or below the level of the fluid source
2. Suction lines should be increased in size - up to three times the size of the inlet manifold. Dual manifolds may be used when available.
3. Start the pump slowly using a valve on the air line.

### LOW TEMPERATURE AND UV EXPOSURE

1. Polypropylene tends to embrittle at freezing temperatures. Pump must be insulated or heated, otherwise use pumps with different materials of construction.
2. If excessive icing occurs at the pump exhaust, air source must be dried using mechanical means or through the introduction of ethyl alcohol in the air line.
3. UV rays will damage polypropylene pumps, either shroud the pumps from UV rays or use pumps with UV stabilized materials.

### GENERAL MAINTENANCE

1. Check periodically for product or air leakage. Tighten any joint where leakage is occurring.
2. When pumping hazardous or toxic materials, diaphragms should be replaced at regularly scheduled intervals based upon pump usage.
3. In freezing temperatures, the pump must be completely drained when idle.
4. When pumping highly abrasive fluids reduce discharge flow rate or reduce air pressure to prolong diaphragm life.
5. If you are pumping a material that will settle or compact, the pump must be flushed before shut down.

## TROUBLE SHOOTING

### AIR IS APPLIED TO PUMP BUT PUMP IS NOT STARTING

1. Clean filters and debris from all fluid lines.
2. Make sure all valves on fluid lines are open.
3. Inspect diaphragms for rupture.
4. Air pressure must not be below 20 psi (1,3 bar).

### PUMP IS PUMPING BUT NOT PRIMING

1. Check all suction line connections for leakage.
2. Inspect check valves for wear or debris.
3. Suction lift specifications may be exceeded.
4. If fluid is viscous use larger suction lines.

### LEAKAGE

1. Retorque all fasteners to specified torque requirements.
2. Replace o-rings.
3. Inspect diaphragms for rupture.

### LOW FLOW RATE

1. Confirm air pressure and air capacity at the air valve as required.
2. Check for leaks in suction line or obstructions in lines.
3. If fluid is viscous use larger lines.
4. Viscosity of fluids may have increased if temperature is lower.

### AIR IN DISCHARGE LINES

1. Check for leaks in suction lines.
2. Inspect diaphragms for rupture.

### ERRATIC CYCLING

1. Inspect check valve seats for debris.
2. Inspect fluid lines for debris.
3. Automatic valves must be properly functioning.
4. Viscosity of product may be changing.

### PREMATURE DESTRUCTION OF WETTED COMPONENTS

1. If fluid is abrasive, slow down pump or increase size of pump.
2. Filter fluid for sharp objects.
3. Make sure fluid is compatible with wetted materials.

# 1/2" CLASSIC PERFORMANCE MAINTENANCE MANUAL

## CHECK VALVE AND O-RING MAINTENANCE

1. Flush and neutralize the pump to be certain all corrosives or hazardous materials are removed prior to any maintenance. This procedure should always be followed when returning pumps for factory service also.
2. Remove the nuts (19) and washers (10) from the four long pumping cap screws (35). Suction check valve seats (26) and check balls (27) are located inside of the bottom of the outer chamber (28). Gently remove and inspect for excessive wear, pitting or other signs of degradation. Inspect valve seat o-rings (38). Replace if necessary. Discharge check valves are located inside of the bottom of the discharge elbows (32). Repeat procedure for inspection of discharge check valves.
3. To inspect the manifold o-rings remove the eight sets of nuts, washers and bolts (10, 19, 20) from each manifold assembly and replace if necessary. Then reassemble, lightly tighten fasteners. Tighten all external fasteners to final torque requirement after pump is completely assembled. The check ball should fit into the curved portion of the valve seat and be facing upward when reinserted into the valve seat location.

**NOTE: When using pumps built with PTFE o-rings always replace with new PTFE o-rings, since the original o-rings will not reseal the pump.**

## DIAPHRAGM AND PILOT SLEEVE ASSEMBLY MAINTENANCE

4. To inspect diaphragms remove the band clamps (16) from the outer pumping chambers (28). If replacement is necessary due to abrasion or rupture, unscrew the outer diaphragm plates (29). Models that are built with PTFE elastomers will have a PTFE overlay (30) that faces the outer pumping chamber and a back-up diaphragm (31) on the air side of pump. Pumps without PTFE will contain only the back-up diaphragms.
5. If there has been a diaphragm rupture and corrosive or viscous fluid has entered the air side of pump the complete air system should be inspected. After removing diaphragms and inner diaphragm plate (33), the pilot sleeve assembly (14, 40, 42, 45-47) and diaphragm rod assembly (13, 15) may be removed by removing the retaining plates (41) (you may only need to remove one retaining plate) and pushing the entire unit out through the bore in the intermediate (34). Diaphragm rod assembly must be unscrewed to remove pilot sleeve.

**NOTE: To aid in reassembly use a non-synthetic, petroleum based lubricating grease without EP additives. Carleton-Stuart MagnaLube G is recommended.**

6. Clean or replace any components that have excessive wear, dirt build-up, or chemical attack. Lube all components prior to reassembling. Reassemble pilot sleeve spacers, o-rings and lip seals (40) within bore of intermediate. Make sure that the open side of the lip seals is facing outward toward the diaphragms. Also make sure that the end pilot spacers (14) are at the end on either side of the pilot sleeve assembly and all inner spacers (47) are separated by o-rings. Next carefully insert the diaphragm rod assembly with pilot sleeve inside the assembly in the bore. Reattach retaining plates. Do not over tighten self-tapping screws (24).
7. Take one diaphragm and invert (reverse the natural bow of the material) and with the curved side of the inner diaphragm plate facing the diaphragm assemble onto outer diaphragm plate stud and then screw assembly into diaphragm rod. Push diaphragm rod to opposite side of intermediate and add the opposite diaphragm assembly. **Tighten the outer diaphragm plates to 70 in-lbs (7,91 NM) of torque.**

**NOTE: Inverting the first diaphragm aids reassembly.**

8. Position outer diaphragm chambers onto intermediate making sure that witness lines are matching.

**NOTE: If air valve has been removed, proper orientation of air system with fluid chambers must be observed. The top of the intermediate has a single vertical air passage slot on the air valve mounting face while the outer chamber check ball cavity should be pointing downward.**

9. When positioning band clamps use soapy water or a compatible lubricating spray on the inside of band clamps to aid assembly. Tap with a mallet on the outside of clamp to help position the clamp while tightening the fasteners. The band clamp fasteners are stainless steel. To prevent galling always apply an anti-seize compound to the thread. Tighten all external fasteners to final torque requirement after pump is completely assembled.
10. Position the reassembled manifolds making sure of the proper orientation in relation to the air valve for your application. Also make sure that the valve seat o-rings do not shift from their grooves during reassembly. Flat washers should be placed under the head of each cap screw and nut. Tighten all external fasteners to final torque requirement after pump is completely assembled.

## EXTERNAL FASTENER TORQUE REQUIREMENTS

**NOTE: When reassembling loosely tighten all external fasteners adjusting and aligning and gradually, in an alternating fashion, tighten to torque requirements listed below.**

AIR VALVE CAP SCREWS, 40 in-lbs (4,52 NM)

BAND CLAMPS, 13.3 ft-lbs (18,08 NM)

MANIFOLD BOLTS, 20 in-lbs (2,26 NM)

OUTER CHAMBER CAP SCREWS, 28 in-oz (0,02 NM)

## AIR VALVE MAINTENANCE

11. To evaluate air valve components, remove the four cap screws (11), washers, (25, 10) and nuts (17) from the air valve body (7). The valve plate (5) and shuttle (6) can be inspected by removing them from their location in the slot in the back of the air valve. Inspect for scratches or surface irregularities. Replace if necessary. To remove the plug (1) at the bottom of the air valve, point the bottom of the air valve safely away from people, direct compressed air through one of the lower holes in the back of the air valve body and the plug will shoot out. Next push the air valve spool (2) out of the air valve body. Gently reach in and pull lip seals (43) out of inside bore of the air valve body. Check for cracks, splitting or scratches. Clean components if replacement is not necessary. Inspect plug o-ring (44) for any damage and replace if necessary and reinsert in o-ring groove.

**NOTE: Make sure that the open side of the two lip seals face each other when reassembling air valve. Lube all components with suggested maintenance grease as an aid in reassembly.**

12. Reinsert air valve spool inside of air valve body. Place shuttle on middle rib of air valve spool through the square slot in back of air valve. If using original valve plate lubricate side of plate that was facing the shuttle (or if new valve plate is used lubricate the lapped and polished side of plate) and place the lubricated side next to the shuttle in the slot. Press valve plug into air valve body, chamfered end first.
13. Check that gaskets (3, 4) are not cracked. If damaged replace.
14. After gaskets are pressed back into position align air valve onto intermediate and reinsert the four cap screws with lock washer and flat washers. Apply 40 in-lbs (4,52 NM) of torque to fasteners.

## SPECIFICATIONS

### CAPACITY

Adjustable 0-14 GPM (53,2 LPM)

### MAXIMUM TEMP:

PVDF models – 200°F (93°C)

Other plastic models – 150°F (66°C)

Metallic models – 200°F (93°C)

### MAXIMUM AIR PRESSURE:

100 psi (6,8 bar)

### MINIMUM AIR PRESSURE:

20 psi (1,3 bar)

### DRY LIFT:

Models with PTFE balls – 10 feet (3 meters)

Other models – 15 feet (4,5 meters)

### WEIGHT:

PVDF models – 11 lbs. (5 kg)

Other plastic models – 8 lbs. (3,6 kg)

Aluminum models – 8.5 lbs. (3,8 kg)

SS models – 16 lbs. (7,2 kg)

### MAXIMUM SOLIDS:

1/8" (3,2 mm)

### AIR SUPPLY:

Inlet – 1/4" NPT Female (BSP compatible)

Outlet – 3/8" NPT Female

### FLUID INLET/DISCHARGE:

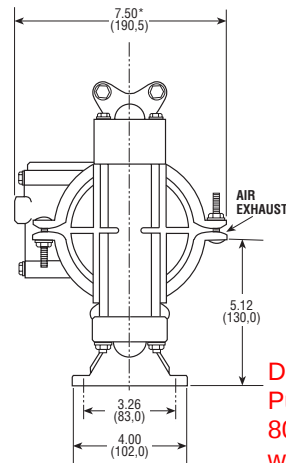
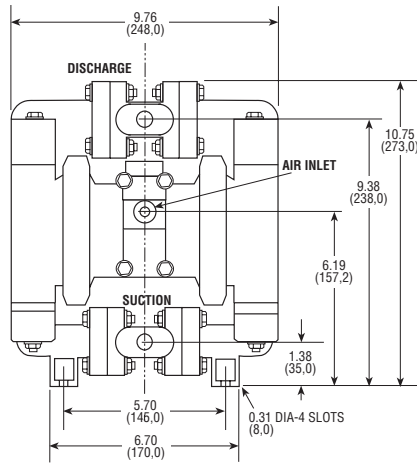
1/2" NPS Female

(BSP or NPT compatible)

## DIMENSIONS

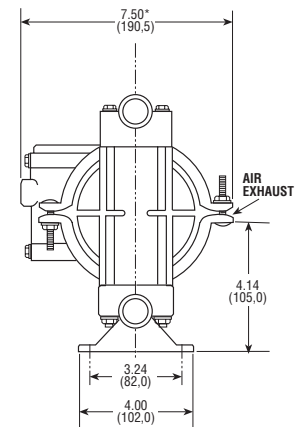
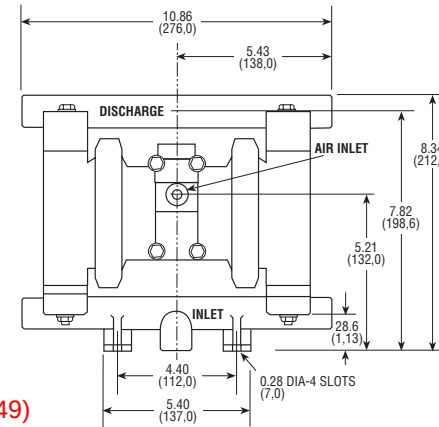
Dimensions in inches and (mm)

### Plastic

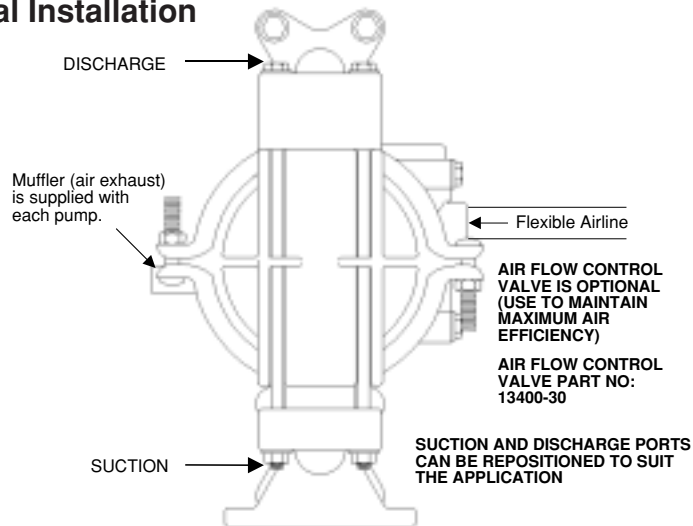


Distributed by:  
PumpBiz, Inc  
800-PumpBiz (786-7249)  
[www.PumpBiz.com](http://www.PumpBiz.com)

### Metallic



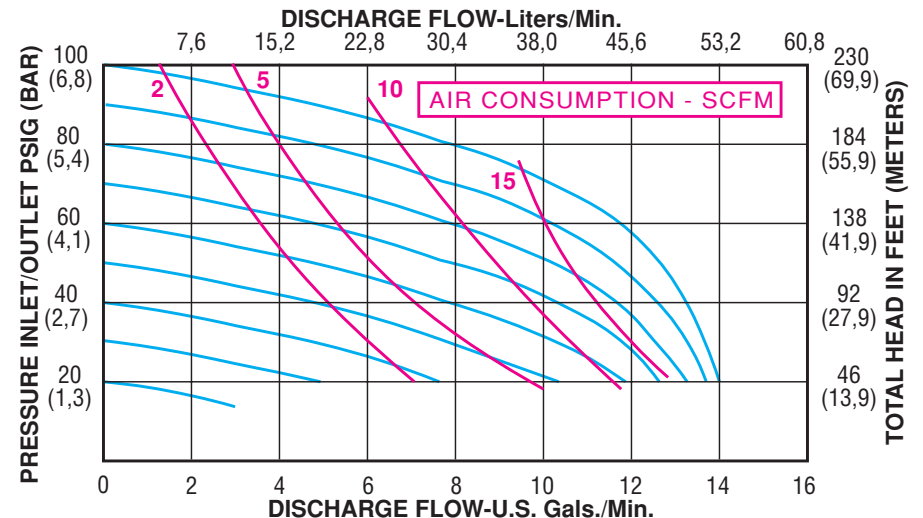
## Typical Installation



**DO NOT USE AIR LINE LUBRICATION**

## PERFORMANCE CURVE

(Based on water-flooded suction)

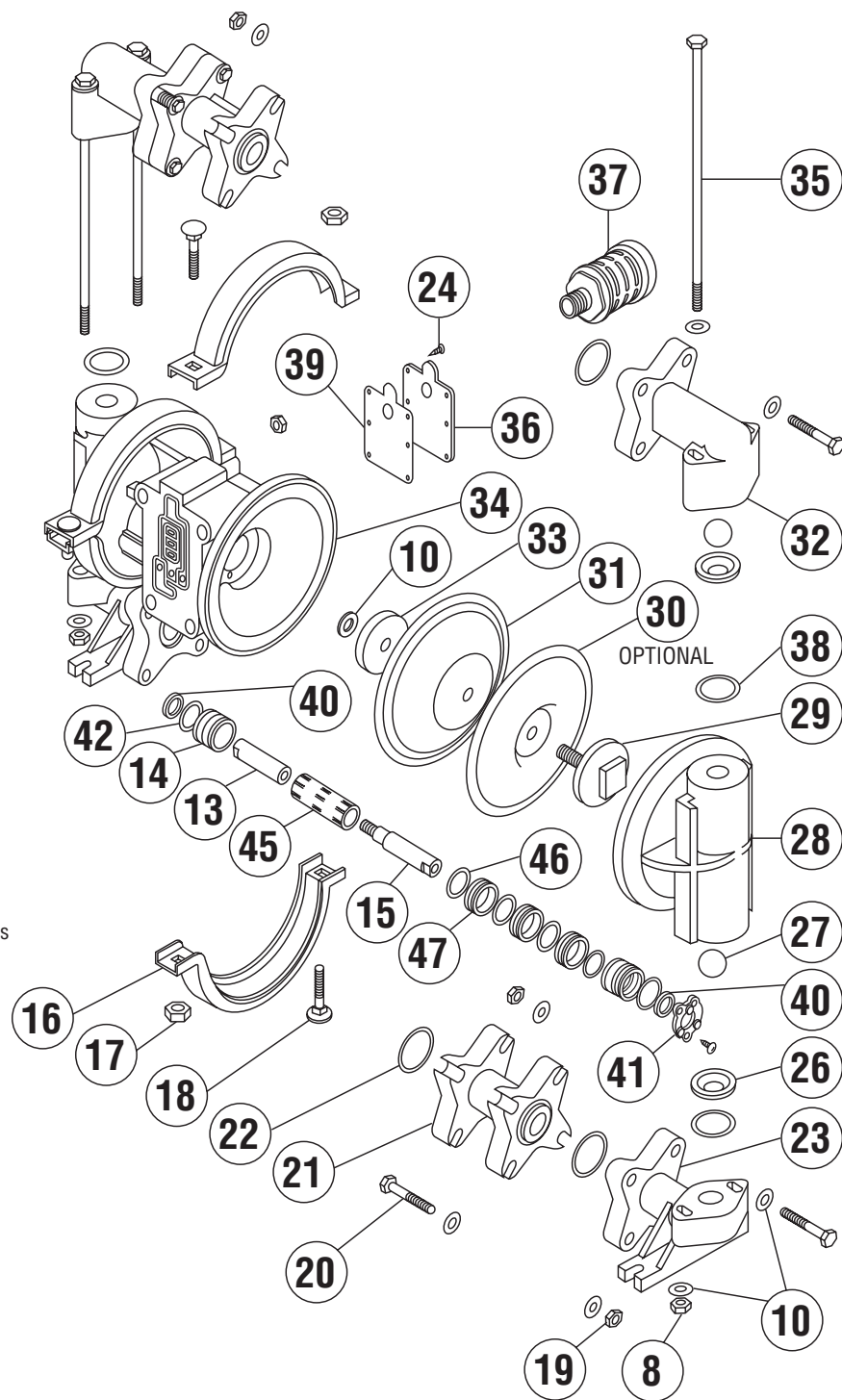
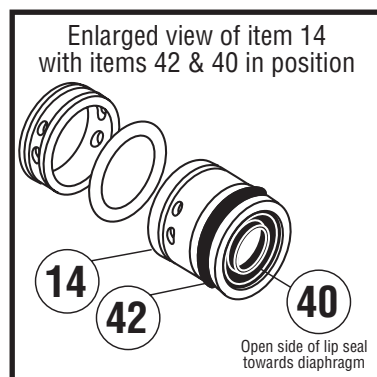
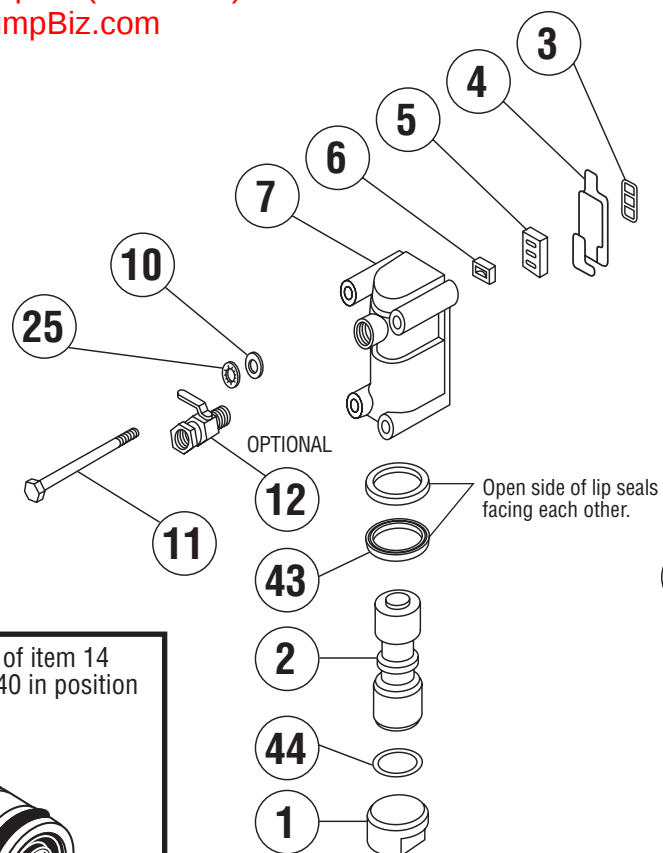


# 1/2" MODEL

Classic Performance Plastic  
Serial Numbers 35000 and Above

Clamped Series

Distributed by:  
PumpBiz, Inc  
800-PumpBiz (786-7249)  
[www.PumpBiz.com](http://www.PumpBiz.com)



**1/2" CLASSIC PERFORMANCE PLASTIC MODELS**

**April 2015**

| ITEM | DESCRIPTION                                | QTY PER PUMP | MODELS                                                 | PART NO.                                                 | MATERIAL                                |
|------|--------------------------------------------|--------------|--------------------------------------------------------|----------------------------------------------------------|-----------------------------------------|
| 1    | AIR VALVE END PLUG                         | 1            | NC, BK, KN                                             | 11703-60                                                 | POLYPRO                                 |
| 2    | AIR VALVE SPOOL                            | 1            | ALL MODELS                                             | 10407-31                                                 | ACETAL                                  |
| 3    | GASKET, INNER                              | 1            | ALL MODELS                                             | 12103-11                                                 | GEOLAST                                 |
| 4    | GASKET, OUTER                              | 1            | ALL MODELS                                             | 12109-11                                                 | GEOLAST                                 |
| 5    | SHUTTLE PLATE                              | 1            | ALL MODELS                                             | 10403-77                                                 | CERAMIC                                 |
| 6    | SHUTTLE                                    | 1            | ALL MODELS                                             | 10409-00                                                 | SPECIAL                                 |
| 7    | AIR VALVE BODY                             | 1            | NC, BK, KN                                             | 11608-60                                                 | POLYPRO                                 |
| 8    | LOCK NUT (1/4" X 20)                       | 4            | ALL MODELS                                             | 12600-38                                                 | SS                                      |
| 10   | FLAT WASHER                                | 46           | ALL MODELS                                             | 12300-26                                                 | SS                                      |
| 11   | CAP SCREW (1/4" X 4-1/2")                  | 4            | ALL MODELS                                             | 12513-26                                                 | SS                                      |
| 12   | AIR FLOW CONTROL VALVE (Optional)          | 1            | NPT PORTS<br>BSP PORTS                                 | 13400-30<br>13408-51                                     | BRASS<br>PVC                            |
| 13   | DIAPHRAGM ROD, SHORT                       | 1            | ALL MODELS                                             | *                                                        | SS                                      |
| 14   | END SPACER, PILOT SLEEVE                   | 2            | ALL MODELS                                             | 10204-40                                                 | POLYPRO                                 |
| 15   | DIAPHRAGM ROD, LONG                        | 1            | ALL MODELS                                             | *                                                        | SS                                      |
| 16   | CLAMPS (Complete with fasteners)           | 2            | ALL MODELS                                             | 12900-26                                                 | SS                                      |
| 17   | HEX NUT (5/16" X 18)                       | 4            | ALL MODELS                                             | 12601-26                                                 | SS                                      |
| 18   | CARRIAGE BOLT (5/16" X 1-1/2")             | 4            | ALL MODELS                                             | 12509-26                                                 | SS                                      |
| 19   | HEX NUT (1/4" - 20)                        | 20           | ALL MODELS                                             | 12600-26                                                 | SS                                      |
| 20   | CAP SCREW (1/4" X 1-3/4")                  | 16           | ALL MODELS                                             | 12500-26                                                 | SS                                      |
| 21   | MANIFOLD, SINGLE PORT (NPT/BSP compatible) | 2            | NC, BK<br>KN                                           | 10500-40<br>10500-56                                     | POLYPRO<br>PVDF                         |
|      | MANIFOLD, DUAL PORTS (NPT/BSP compatible)  | 2            | NC, BK<br>KN                                           | 10501-40<br>10501-56                                     | POLYPRO<br>PVDF                         |
| 22   | O-RING, MANIFOLD                           | 4            | NC<br>BK, KN<br>BK-E, KN-E<br>BK-V, KN-V               | 11905-11<br>11905-17<br>11905-15<br>11905-13             | NITRILE<br>PTFE<br>EPDM<br>VITON        |
| 23   | SUCTION ELBOW                              | 2            | NC, BK<br>KN                                           | 10800-40<br>10800-56                                     | POLYPRO<br>PVDF                         |
| 24   | SCREW (#6 X 1/2")                          | 12           | ALL MODELS                                             | 12510-26                                                 | SS                                      |
| 25   | LOCK WASHER                                | 4            | ALL MODELS                                             | 12350-26                                                 | SS                                      |
| 26   | VALVE SEAT                                 | 4<br>OPT     | NC, BK<br>KN<br>ALL MODELS                             | 10900-40<br>10900-56<br>10900-26                         | POLYPRO<br>PVDF<br>316 SS               |
| 27   | BALL                                       | 4            | NC<br>BK, KN<br>BK-E, KN-E<br>BK-V, KN-V<br>ALL MODELS | 11000-19<br>11000-45<br>11000-23<br>11000-13<br>11000-26 | GEOLAST<br>PTFE<br>SANTO<br>VITON<br>SS |
| 28   | STAINLESS STEEL<br>OUTER CHAMBER           | OPT<br>2     | ALL MODELS<br>NC, BK<br>KN                             | 10700-40<br>10700-56                                     | POLYPRO<br>PVDF                         |

| ITEM | DESCRIPTION                | QTY PER PUMP | MODELS                                   | PART NO.                                     | MATERIAL                           |
|------|----------------------------|--------------|------------------------------------------|----------------------------------------------|------------------------------------|
| 29   | OUTER DIAPHRAGM PLATE      | 2            | NC, BK<br>KN                             | 11200-40<br>11200-56                         | POLYPRO<br>PVDF                    |
| 30   | OVERLAY                    | 2            | BK, KN                                   | 11400-59                                     | PTFE                               |
| 31   | DIAPHRAGM                  | 2            | NC<br>BK, KN<br>BK-E, KN-E<br>BK-V, KN-V | 10600-19<br>10600-23<br>10600-23<br>10600-13 | GEOLAST<br>SANTO<br>SANTO<br>VITON |
| 32   | DISCHARGE ELBOW            | 2            | NC, BK<br>KN                             | 11300-40<br>11300-56                         | POLYPRO<br>PVDF                    |
| 33   | INNER DIAPHRAGM PLATE      | 2            | NC, BK<br>KN                             | 11100-40<br>11100-56                         | POLYPRO<br>PVDF                    |
| 34   | INTERMEDIATE               | 1            | NC, BK, KN                               | 11516-60<br>11516-43                         | POLYPRO<br>NYLON                   |
| 35   | CAP SCREW (1/4" X 8")      | 4            | ALL MODELS                               | 12502-26                                     | SS                                 |
| 36   | MUFFLER PLATE              | 1            | NC, BK, KN                               | 13100-60                                     | POLYPRO                            |
| 37   | EXTERNAL MUFFLER           | 1            | ALL MODELS                               | 13008-00                                     | SPECIAL                            |
| 38   | O-RING, VALVE SEAT         | 4            | NC<br>BK-E, KN-E<br>BK, KN<br>BK-V, KN-V | 11904-11<br>11904-15<br>11904-17<br>11904-13 | NITRILE<br>EPDM<br>PTFE<br>VITON   |
| 39   | GASKET, MUFFLER PLATE      | 1            | ALL MODELS                               | 12105-10                                     | FIBER                              |
| 40   | LIP SEAL, DIAPHRAGM ROD    | 2            | ALL MODELS                               | 12000-76                                     | NITRILE                            |
| 41   | RETAINING PLATE            | 2            | ALL MODELS                               | 12708-40                                     | POLYPRO                            |
| 42   | O-RING, END SPACER         | 2            | ALL MODELS                               | 11923-11                                     | NITRILE                            |
| 43   | LIP SEAL, AIR VALVE        | 2            | ALL MODELS                               | 12003-76                                     | NITRILE                            |
| 44   | O-RING, VALVE PLUG         | 1            | ALL MODELS                               | 11913-11                                     | NITRILE                            |
| 45   | PILOT SLEEVE               | 1            | ALL MODELS                               | 10105-31                                     | ACETAL                             |
| 46   | O-RING, PILOT SLEEVE       | 4            | ALL MODELS                               | 11920-16                                     | URETHANE                           |
| 47   | INNER SPACER, PILOT SLEEVE | 3            | ALL MODELS                               | 10203-40                                     | POLYPRO                            |

**\* NOTE: DIAPHRAGM ROD AVAILABLE ONLY AS AN ASSEMBLY**

|                                                  |   |            |          |    |
|--------------------------------------------------|---|------------|----------|----|
| DIAPHRAGM ROD ASSEMBLY<br>Includes items 13 & 15 | 1 | ALL MODELS | 33000-00 | SS |
|--------------------------------------------------|---|------------|----------|----|

**OPTIONAL ASSEMBLIES AVAILABLE**

|                                                                                                                                                                             |   |            |                      |                  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|------------|----------------------|------------------|
| AIR VALVE ASSEMBLY<br>Includes items 1 thru 7 and 43, 44                                                                                                                    | 1 | NC, BK, KN | 40000-60<br>40000-43 | POLYPRO<br>NYLON |
| PILOT SLEEVE ASSEMBLY<br>Includes items 14, 40, 42, 45, 46, 47                                                                                                              | 1 | ALL MODELS | 41000-00             | VARIOUS          |
| REPAIR KITS - WET END<br>Includes items 22, 26, 27, 31, 38 & (30 - Used in pumps built w/ PTFE<br>To order a wet end repair kit, add "KIT" to the pump model. E.G. NC-5 KI' |   |            |                      |                  |

**NOTES:**

1. PS = PLATED STEEL, SS = STAINLESS STEEL

**AF# 13955-00**