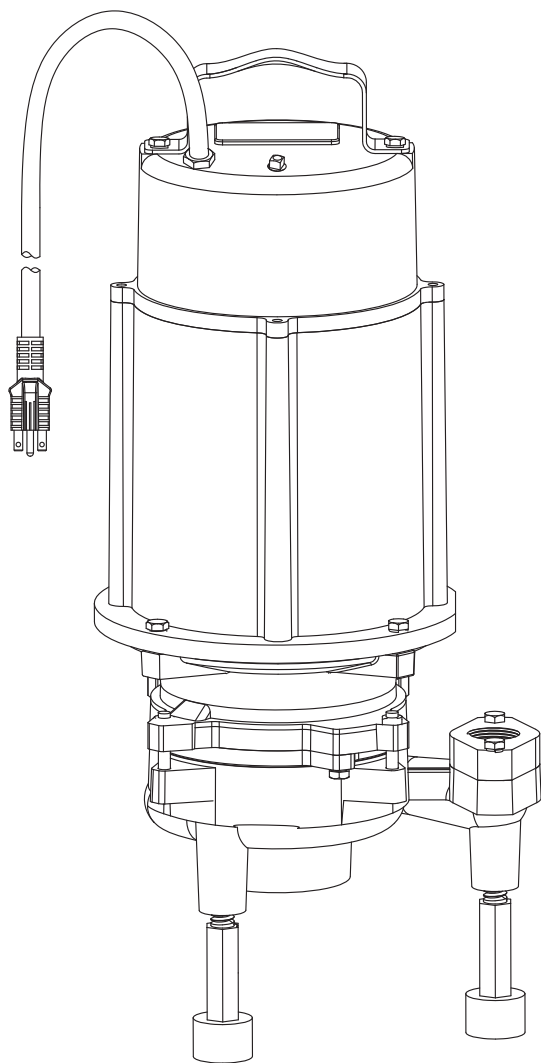


# POWER-FLO

## *Pumps & Systems*



**Series:**

**PFGPC2002HVS & HHS  
PFGPC2002HVSA & HHSA  
PFGPC2022HVS & HHS  
PFGPC2022HVSA & HHSA**

**Single Seal**

**Series:**

**PFGPC2002HV & HH  
PFGPC2022HV & HH**

**Double Seal**

**2 HP • 3450 RPM • 60 Hz  
Submersible Grinder Pump**

## General Safety Information

Before installation, read the following instructions carefully. Failure to follow instruction and Safety information could cause serious bodily injury, death and/or property damage. Each Power-Flo pump is individually factory tested to insure proper performance. Closely following these instructions will eliminate potential operating problems, assuring years of trouble-free service.



**ALL RETURNED PRODUCTS MUST BE CLEANED, SANITIZED, OR RECONTAMINATED PRIOR TO SHIPMENT,**

**TO INSURE EMPLOYEES WILL NOT BE EXPOSED TO HEALTH HAZARDS IN HANDLING SAID MATERIAL. ALL APPLICABLE LAWS AND REGULATIONS SHALL APPLY.**

**DO NOT** introduced into any sewer, either directly, or through a kitchen waste disposal unit or toilet: *Seafood Shells, Aquarium Gravel, Cat Litter, Plastic Objects (toys, utensils, etc.), Sanitary Napkins or Tampons, Diapers, Rags, Disposable Wipes or Cloth, Medications, Flammable Material, Oil or Grease, Strong Chemicals, Gasoline.*

### ⚠ WARNING

- Risk of electric shock. To reduce risk of electric shock, always disconnect pump from power source before handling. Lock out power & tag.
- Installation must be in accordance with the National Electric Code and all applicable state and local codes.
- Installation and servicing is to be conducted by qualified personnel.
- These pumps are NOT to be installed in locations classified as hazardous in accordance with the National Electric Code, ANSI/NFPA 70.
- Keep clear of suction and discharge openings. Do not insert fingers in pump with power connected.
- Always wear eye protection when working on pumps.
- **DO NOT** use power cord to lift pump. Protect cable from cuts and punctures. Do not handle power cable with wet hands.

### ⚠ CAUTION

- Do not use these pumps in water over 145°F. Consult Power-Flo for high temperature pump models.
- Pumps build up heat and pressure during operation-allow time for pumps to cool before handling or servicing.



This pump is **NOT** intended for use in swimming pools or any body of water with human contact. Pumps when used as a decorative water fountain pump **MUST** be used in circuit protected by a Ground Fault Interrupter.

- Bronze/brass fitted pumps may contain levels higher than considered safe for potable water systems. Government agencies have determined that leaded copper alloys should not be used in potable water applications.

### POWER-FLO Pumps & Systems

Model Number

MFG Date

AMPS  VOLTAGE

PHASE

60 Hz HP

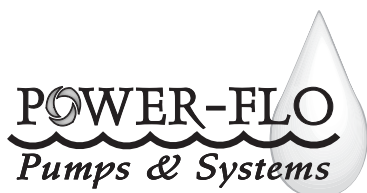


**POWER-FLO Pumps & Systems**

877-24 PUMPS  
www.powerflopumps.com

### IMPORTANT!

Prior to installation, record Model Number, MFG Date, Amps, Voltage, Phase and HP, from pump name plate for future reference. Also record the Voltage and Current Readings at Startup:

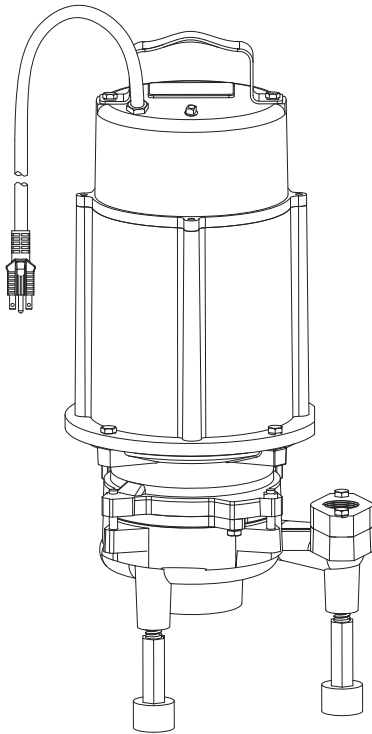


\* Power-Flo is a registered trademark of Power-Flo Technologies Inc. Other brand and product names are trademarks or registered trademarks of their respective holders. Alteration Rights Reserved. 6/09, 8/09, 9/09, 11/09

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**BACK TO INDEX**

**Specifications**



**Series:**

**PFGPC2002HVS & HHS  
PFGPC2002HVSA & HHSA  
PFGPC2022HVS & HHS  
PFGPC2022HVSA & HHSA  
Single Seal**

**2 HP • 3450 RPM • 60 Hz  
Submersible Grinder Pump**

<b>DISCHARGE</b>	1-1/4" NPT Vertical, Bolt-on Flange
<b>LIQUID TEMPERATURE</b>	160°F Intermittent
<b>VOLUTE</b>	Cast Iron, Class 30
<b>MOTOR HOUSING</b>	Cast Iron, Class 30
<b>SEAL PLATE</b>	Cast Iron, Class 30
<b>IMPELLER</b>	12 Vane, Vortex, Bronze
<b>SHREDDING RING</b>	Stainless Steel
<b>CUTTER</b>	Stainless Steel
<b>SHAFT</b>	Stainless Steel
<b>SQUARE RINGS</b>	Buna-N
<b>HARDWARE</b>	Stainless Steel
<b>PAINT</b>	Powder Coated - Industrial Grade
<b>SEAL</b>	Single Mechanical, Carbon/Ceramic/Buna-N
<b>UPPER BEARING</b>	Single row, Ball, Oil Lubricated
<b>LOWER BEARING</b>	Single row, Ball, Oil Lubricated
<b>POWER CORD</b>	20 ft. Pressure grommet for Sealing and Strain Relief. CSA approved, 12/3 Type SOW with Plug
<b>MOTOR</b>	Oil Filled, Squirrel Cage Induction, Class B Insulation
<b>SINGLE PHASE</b>	Capacitor Start/Capacitor Run, Included. Includes overload protection in the motor.
<b>LEVEL CONTROL</b>	"A" - Wide Angle, Mechanical Float, 20Ft Cord with Piggy-Back Plug, Normally Open.

NOTE: Consult factory before making modifications as they may effect CSA listing.

**Description**

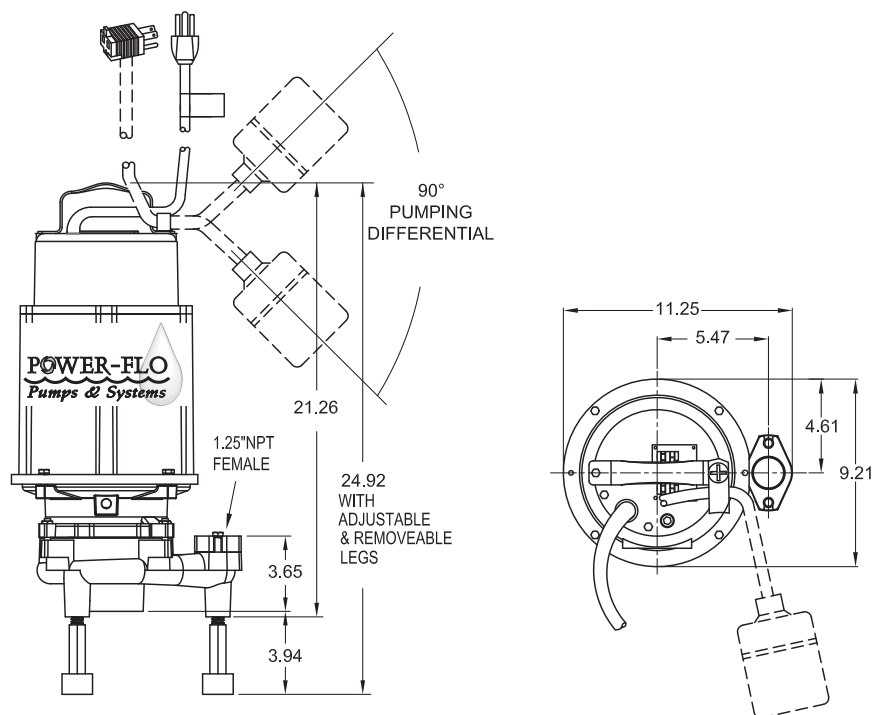
Designed to reduce domestic, commercial, institutional and light industrial sewage to a finely ground slurry.



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## Specifications & Dimensions



Shown with "A" Float Switch

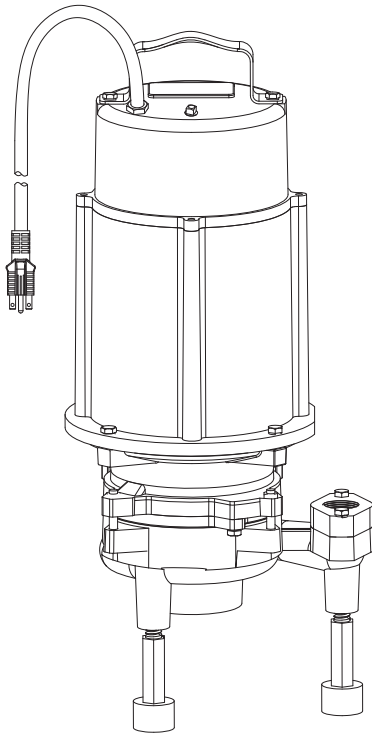
MODEL	HP	Hz	Volts/Ph	RPM	Full Load Amps	Locked Rotor Amps	NEMA Start Code	Cord Type	Cord Size	Cord O.D.
<b>High Volume</b>										
PFGPC2002HVS	2	60	200/1	3450	17.0	53.0	F	SOW	12/3	0.67
PFGPC2022HVS	2	60	230/1	3450	15.0	53.8	H	SOW	12/3	0.67
PFGPC2002HVS-A	2	60	200/1	3450	17.0	53.0	F	SOW	12/3	0.67
PFGPC2022HVS-A	2	60	230/1	3450	15.0	53.8	H	SOW	12/3	0.67
<b>High Head</b>										
PFGPC2002HHS	2	60	200/1	3450	17.0	53.0	F	SOW	12/3	.67
PFGPC2022HHS	2	60	230/1	3450	15.0	53.8	H	SOW	12/3	.67
PFGPC2002HHS-A	2	60	200/1	3450	17.0	53.0	F	SOW	12/3	.67
PFGPC2022HHS-A	2	60	230/1	3450	15.0	53.8	H	SOW	12/3	.67

MODEL	HP	Volts/Ph	BREAKER SIZE	VOLTAGE RELAY	START CAPACITOR	RUN CAPACITOR
<b>High Volume</b>						
PFGPC2002HVS	2	200/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 20 mfd-450v
PFGPC2022HVS	2	230/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 45 mfd-450v
<b>High Head</b>						
PFGPC2002HHS	2	200/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 20 mfd-450v
PFGPC2022HHS	2	230/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 45 mfd-450v

Winding resistance  $\pm 5\%$  at terminal block. Rated operation at  $\pm 10\%$  voltage at motor.



**Specifications**



**Series:**  
**PFGPC2002HV & HH**  
**PFGPC2022HV & HH**

**Double Seal**

**2 HP • 3450 RPM • 60 Hz**  
**Submersible Grinder Pump**

<b>DISCHARGE</b>	1-1/4" NPT Vertical, Bolt-on Flange
<b>LIQUID TEMPERATURE</b>	160°F Intermittent
<b>VOLUTE</b>	Cast Iron, Class 30
<b>MOTOR HOUSING</b>	Cast Iron, Class 30
<b>SEAL PLATE</b>	Cast Iron, Class 30
<b>IMPELLER</b>	12 Vane, Vortex, Bronze
<b>SHREDDING RING</b>	Stainless Steel
<b>CUTTER</b>	Stainless Steel
<b>SHAFT</b>	Stainless Steel
<b>SQUARE RINGS</b>	Buna-N
<b>HARDWARE</b>	Stainless Steel
<b>PAINT</b>	Powder Coated - Industrial Grade
<b>POWER CORD</b>	20 ft. Custom Molded, Pressure grommet for Sealing and Strain Relief. CSA approved, 12/3 Type SOW with Plug
<b>MOTOR</b>	Oil Filled, Squirrel Cage Induction, Class B Insulation
<b>SINGLE PHASE</b>	Capacitor Start/Capacitor Run, Included. Includes overload protection in the motor.
<b>SEAL</b>	Tandem Double Mechanical, Carbon/Ceramic/Buna-N
<b>UPPER BEARING</b>	Single row, Ball, Oil Lubricated
<b>INTERMEDIATE BEARING</b>	Single row, Ball, Oil Lubricated
<b>LOWER BEARING</b>	Sleeve, Oil Lubricated

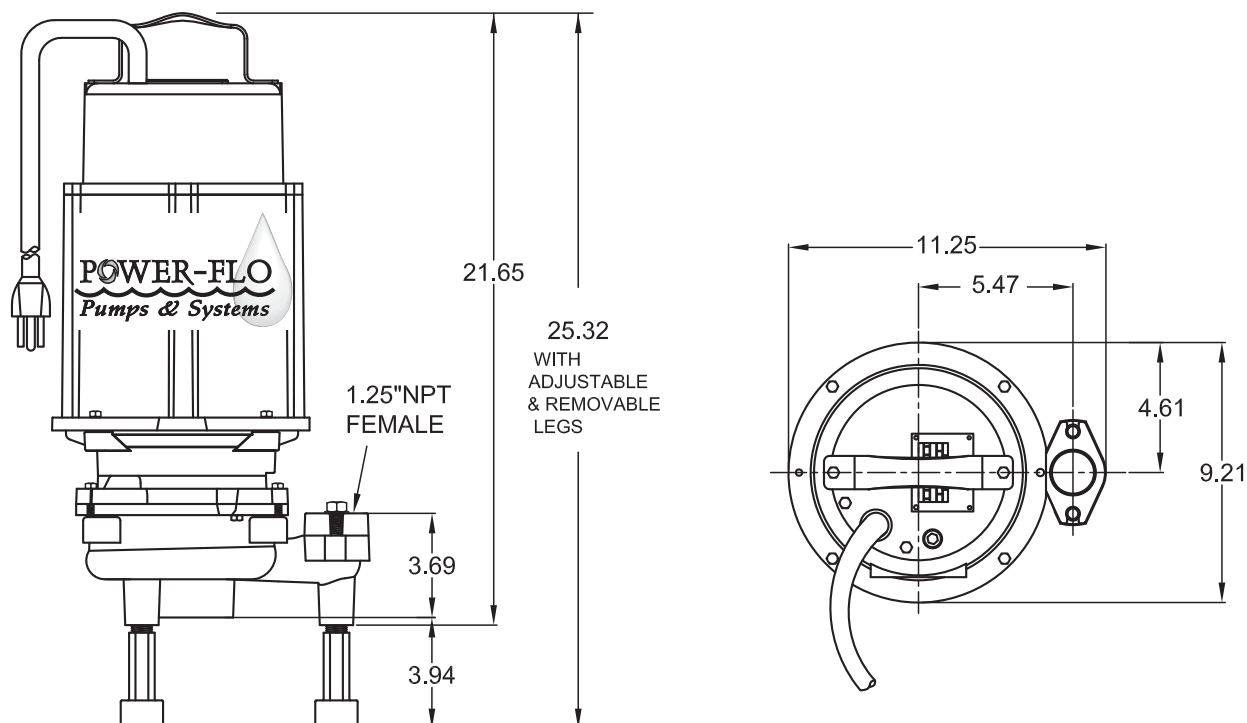
NOTE: Consult factory before making modifications as they may effect CSA listing.

**Description**

Designed to reduce domestic, commercial, institutional and light industrial sewage to a finely ground slurry.



# Specifications & Dimensions



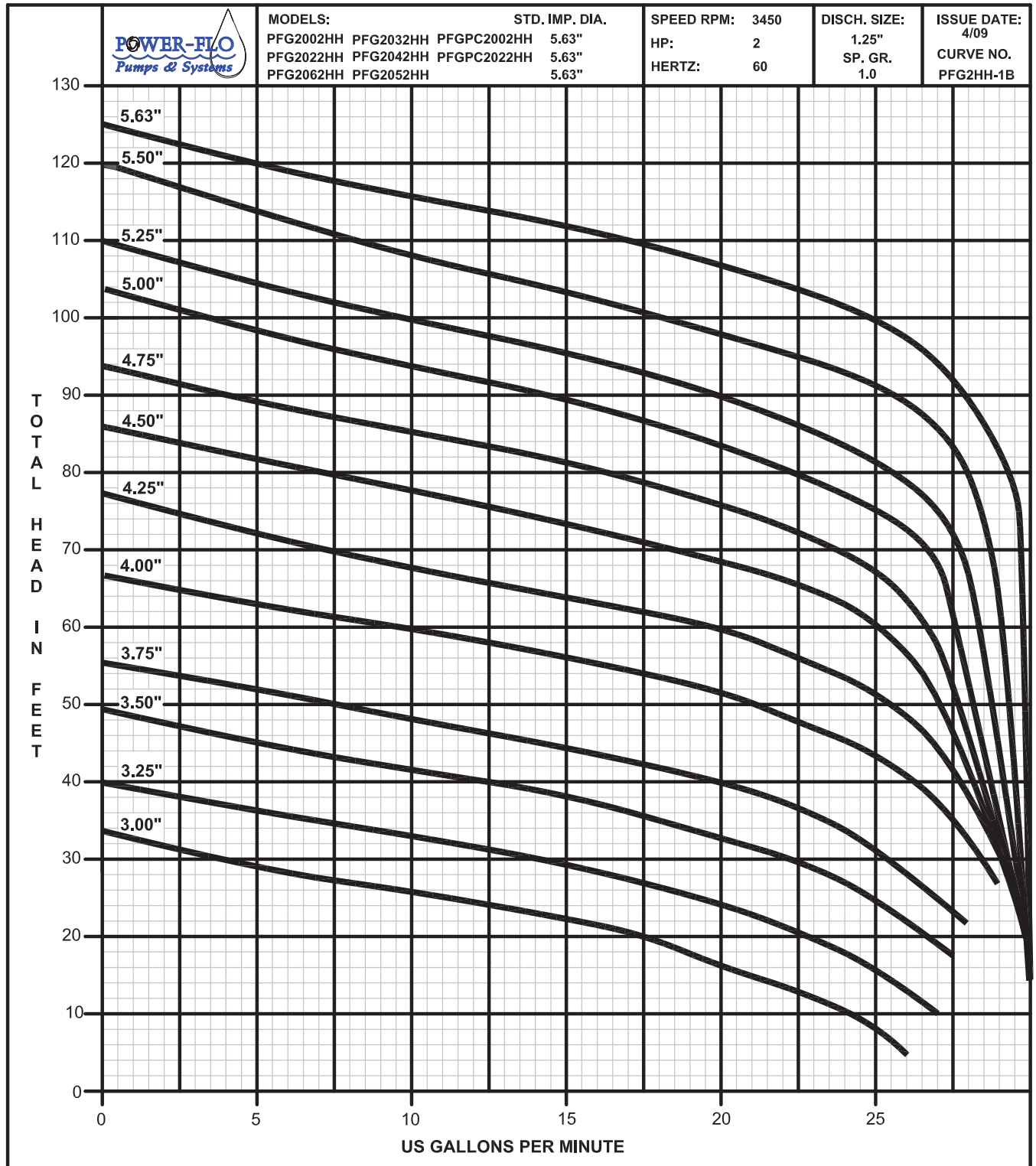
MODEL	HP	Hz	Volts/Ph	RPM	Full Load Amps	Locked Rotor Amps	NEMA Start Code	Cord Type	Cord Size	Cord O.D.
<b>High Volume</b>										
PFGPC2002HV	2	60	200/1	3450	17.0	53.0	F	SOW	12/3	0.67
PFGPC2022HV	2	60	230/1	3450	15.0	53.8	H	SOW	12/3	0.67
<b>High Head</b>										
PFGPC2002HH	2	60	200/1	3450	17.0	53.0	F	SOW	12/3	.67
PFGPC2022HH	2	60	230/1	3450	15.0	53.8	H	SOW	12/3	.67

MODEL	HP	Volts/Ph	BREAKER SIZE	VOLTAGE RELAY	START CAPACITOR	RUN CAPACITOR
<b>High Volume</b>						
PFGPC2002HV	2	200/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 20 mfd-450v
PFGPC2022HV	2	230/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 45 mfd-450v
<b>High Head</b>						
PFGPC2002HH	2	200/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 20 mfd-450v
PFGPC2022HH	2	230/1	30 Amp	internal - MARS 169	internal - 150 mfd-250v	internal - 45 mfd-450v

Winding resistance  $\pm 5\%$  at terminal block. Rated operation at  $\pm 10\%$  voltage at motor.

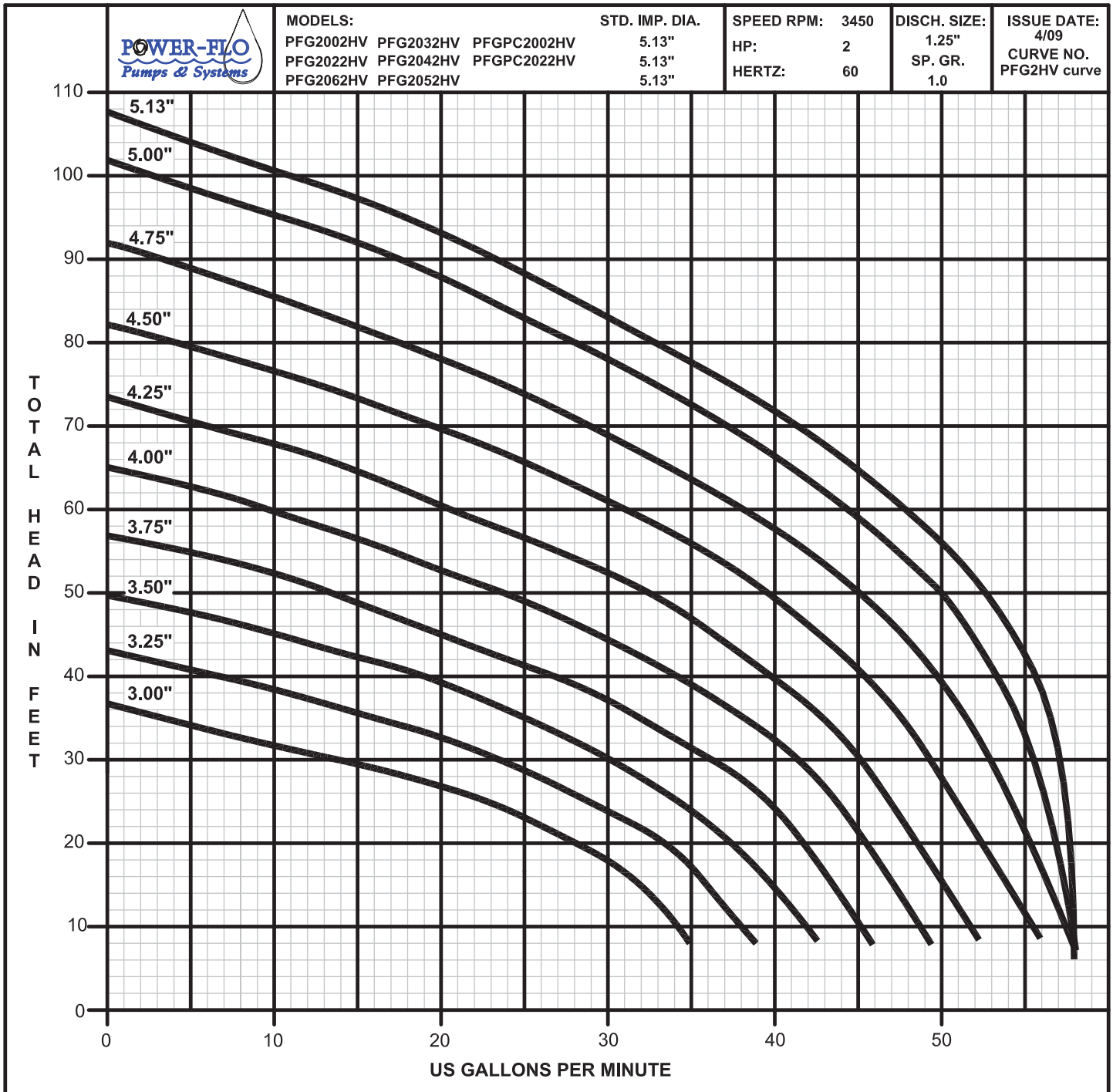


Performance





Performance





## Receiving & Installation

### Receiving Inspection

Upon receiving the pump, it should be inspected for damage or shortages. If damage has occurred, file a claim immediately with the company that delivered the pump. If the manual is removed from the packaging, do not lose or misplace.

### Storage

Any product that is stored for a period longer than six (6) months from the date of purchase should be bench tested prior to installation. A bench test consists of, checking the impeller to assure it is free turning and a run test to assure the motor (and switch if provided) operate properly. Do not pump out of liquid.

### Location



**IMPORTANT! - A CLEARANCE UNDER THE PUMP FOR ENTRANCE OF SEWAGE SOLIDS MUST BE A MINIMUM OF 3 INCHES TO A MAXIMUM OF 4.5 INCHES.**

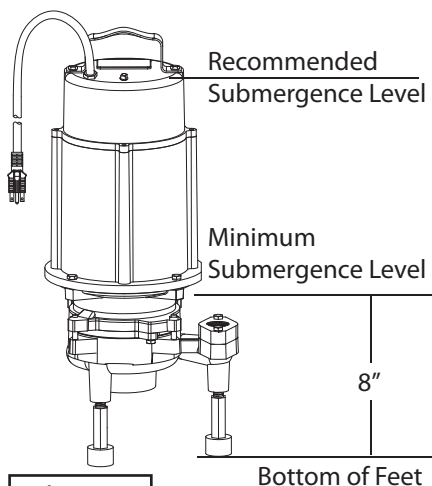


Figure 1

### Submergence

The pump should always be operated in the submerged condition. The minimum sump liquid level should never be less than above the pump's volute (See Figure 1).

### Installation

The sump or basin shall be sealed and vented in accordance with local plumbing codes.

***This pump is designed to pump grinder or wastewater, nonexplosive and noncorrosive liquids and shall NOT be installed in locations classified as hazardous in accordance with the National Electrical Code (NEC) ANSI/NFPA 70 or Canadian Electric Code (CEC).***

The pump should never be installed in a trench, ditch, or hole with a dirt bottom. The legs will sink into the dirt and the suction will become plugged.

### Discharge Piping

Install discharge piping or hose assembly to the pump. Discharge piping should be as short as possible and sized no smaller than the pump discharge. **Do not reduce the discharge pipe size below that which is provided on the pump.** Both a check valve and a shut-off valve are recommended for each pump. The check valve is used to prevent backflow into the sump. The shut-off valve is used to manually stop system flow during pump servicing.

If discharge hose is used instead of a moveable fitting assembly, be sure the discharge pipe has a 1/8" diameter hole approx. 5" from end nearest volute and oriented towards the pump body.

### Control Panel

PFGPC series grinders **DO NOT** require a control panel, but do require a level control with a piggy back plug, see "Electrical Connections".

### Electrical Connections



**Turn circuit breaker off before plugging or unplugging the switch and/or pump.**

Always rely upon a Certified Electrician for installation.

**Piggy-Back Plug:** Plug the level control plug into a 6-20R receptacle, then plug the pump into the piggy-back plug (See Figure 2). It is recommended that this circuit have a 30 AMP breaker. One cycle of operation should be observed, so that any potential problems can be corrected.

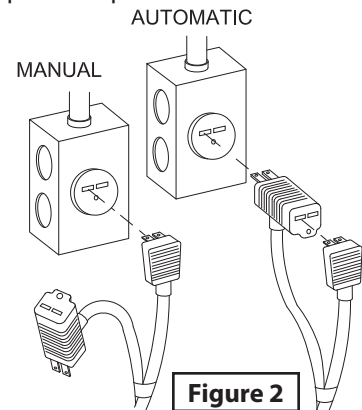


Figure 2

**Automatic:** Plug float cord into GFI outlet, then plug pump cord into float cord.

**Manual:** Plug pump cord directly into GFI outlet

It is recommended that the level control float should be set to insure that the liquid in the sump never drops below the top of the motor housing. The level control should have adequate clearance so it cannot hang up in its swing and that the pump is completely submerged when the level control is in the "Off" mode.

## Installation & Service

By adjusting the cord tether the control level can be changed. **DO NOT USE THE POWER CABLE TO LIFT PUMP.**

### Thermal Protection:

The normally closed (N/C) over temperature sensor is embedded in the motor windings and will detect excessive heat in the event an overload condition occurs.

The thermal sensor will trip when the windings become too hot and will automatically reset when the pump motor cools to a safe temperature. It is recommended that the thermal sensor be connected in series to an alarm device to alert that an overtemperature condition and/or motor starter coil to stop pump.

In the event of an overtemperature, the source of this condition should be determined and repaired immediately. Thermal protection shall not be used as a motor overload device.

### Pre-Operation

1. **Check Voltage and Phase**  
Compare the voltage and phase information stamped on the pump name plate.
2. Plug cord into an 200 or 230 volt receptacle with ground fault circuit interrupter (GFCI)
3. **Check Pump Rotation** - Improper motor rotation can result in poor pump performance and can damage the motor and/or pump. Check rotation by momentarily applying power and observe the "kickback".

Kickback should always be in a counter-clockwise direction as viewed from motor end or opposite to impeller rotation. Incorrect rotation for Single-Phase pumps is unlikely.

If the rotation is incorrect contact factory.

4. **Name Plate** - Record the information from the pump name plate to drawing in front of manual for future reference.
5. **Pump-Down Test** - Be sure pump has been plugged in, lowered into the basin or sump, check the system by filling with liquid and allowing the pump to operate through its pumping cycle. The time needed to empty the system, or pump-down time along with the volume of water, should be recorded.

### Maintenance

No lubrication or maintenance is required. Perform the following checks when pump is removed from operation or when pump performance deteriorates:

- a). Inspect motor chambers for oil level and contamination.
- b). Inspect impeller and body for excessive build-up or clogging.
- c). Inspect motor and bearings.
- d). Inspect seal for wear or leakage.

### Servicing

NOTE: Item numbers in ( ) refer to Figures 10 & 11.

**Cooling Oil** - Anytime the pump is removed from operation, the cooling oil in the motor housing should be checked visually for oil level and contamination.

To check oil, set unit upright. Loosen gland nut (3), remove cap screws (22) and lockwashers (11) from upper housing (19) and carefully slide up the power cable and lay off to the side. Remove pipe plug (4) from housing (15). With a flashlight, visually inspect the oil in the housing (15) to make sure it is clean and clear, light amber in color and free from suspended particles.

Milky white oil indicates the presence of water. Oil level should be just above the motor when pump is in vertical position.

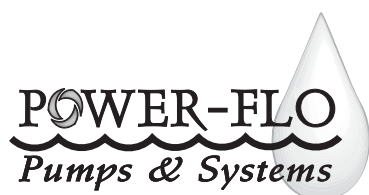
### Oil Testing

- Drain oil into a clean, dry container by placing pump on it's side. Remove upper housing (19) then remove pipe plug (4), from housing (15).
- Check oil for contamination using an oil tester with a range to 30 Kilovolts breakdown.
- If oil is found to be clean and uncontaminated (measuring above 15 KV. breakdown), refill the housing.
- If oil is found to be dirty or contaminated (or measures below 15 KV. breakdown), the pump must be carefully inspected for leaks at the shaft seal, cable assembly, square ring and pipe plug, before refilling with oil. To locate the leak, perform these pressure tests.

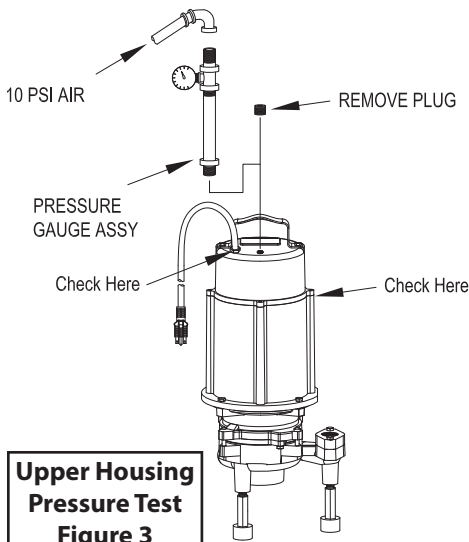
After leak is repaired, dispose of old oil properly, and refill with new oil.

### Upper Housing Pressure Test:

See Figure 3. Remove pipe plug (4) from housing (19). Apply pipe sealant to pressure gauge assembly and tighten into hole. Pressurize upper motor housing to 10 P.S.I. Use soap solution around the sealed area above the oil level and inspect for "air bubbles" around the joint between the upper housing (19) and lower housing (15). Also check around gland nut and power cable. If, after five minutes, the pressure is still holding constant, and no "bubbles" / oil seepage is observed, slowly bleed the pressure and remove the gauge assembly. If no leak has been found, continue to the Lower housing Test.



## Installation &amp; Service

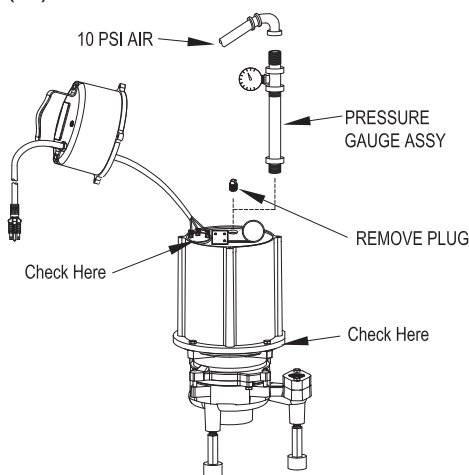


**Upper Housing Pressure Test**  
Figure 3



Pressure builds up extremely fast, increase pressure by "TAPPING" air nozzle. Too much pressure will damage seal. **DO NOT exceed 10 P.S.I.**

**Lower Housing Pressure Test:** If oil has been drained, fill to normal level before performing pressure test. (See Figure 4), Loosen gland nut (3), remove cap screws (22) and lockwashers (11) from upper housing (19) and carefully slide up the power cable and lay off to the side. Remove pipe plug (4) from housing (15).



**Lower Housing Pressure Test**  
Figure 4

Apply pipe sealant to pressure gauge assembly and tighten into hole. Pressurize lower motor housing to 10 P.S.I. Use soap solution around the sealed areas above the oil level and inspect joints for "air bubbles". For sealed areas below oil level, leaks will seep oil. If, after five minutes, the pressure is still holding constant, and no "bubbles" /oil seepage is observed, slowly bleed the pressure and remove the gauge assembly. Replace oil. Leak must be located and repaired if pressure does not hold.

#### Seal Chamber (Double Seal Units) -

Set pump on its side with fill plug (48) downward, remove plug (48) and drain all oil from seal chamber. Apply pipe sealant to pressure gauge assembly and tighten into hole in intermediate coupling (21B). Pressurize seal chamber to 10 P.S.I. and check for leaks.

#### Oil Replacement

**Motor Housing:** Remove upper housing (19), Do **NOT** remove wires. Remove pipe plug (4) from lower housing (15).

Drain all oil (if not already done so) from motor housing (15) and dispose of properly per Local and Environmental Standards. Set pump upright and refill with new cooling oil, see "Cooling Oil" chart. Fill to just above motor as an air space must remain in the top of the motor housing to compensate for oil expansion. Apply pipe thread compound to threads of pipe plug (4) then assemble to motor housing (15). Check that o-ring (24) is in place and does not need to be replaced. Reassemble upper housing to lower. Tighten gland nut.

**Seal Chamber (Double Seal)-** Drain all oil (if not already done so) from seal chamber and dispose of properly per Local and Environmental Standards. Place pump on its side with plug (48) upward, and refill with new oil, see "Cooling Oil" chart. Apply pipe thread compound to threads of pipe plug (48) and assemble to intermediate coupling (21B).



**DO NOT overfill oil. Overfilling of housing with oil can create excessive and dangerous hydraulic pressure which can destroy the pump and create a hazard. Overfilling oil voids warranty.**

Cooling Oil Recommended Supplier/Grade	
BP	Enerpar SE100
Conoco	Pale Paraffin 22
Mobile	D.T.E. Oil Light
Shell Canada	Transformer-10
Texaco	Diala-Oil-AX



**WARNING ! - Before any service work is done, disconnect and lock out electrical power to pump.**

#### Disassembly

**Cutter** - Lay pump on its side and remove the cutter retaining screw (40) and washer (28). A small amount of heat may be needed to loosen screw. **DO NOT** overheat. Wedge a flat screwdriver between cutter and shredding ring and remove screw. With a hammer and punch, tap the cutter (29) counter-clockwise to remove.



**CAUTION ! - Cutter edges are very SHARP. Cutter must be removed before removing volute.**

**Volute** - Remove cap screws (35-single seal), or hex nut (50-double seal) and lock washers (11) from volute (25).

**Shredding Ring** - To replace or reverse the shredding ring (27) press out using an arbor press.

**Impeller** - Remove impeller (30) by turning counter-clockwise while holding the motor shaft stationary with a screwdriver. **Do Not** store pump without impeller in place.

## Service

**Outer Seal (Single & Double)** - Handle seal parts with care. Remove c-clip (43), seal (33) spring and rotating member from shaft. Examine all seal parts. Inspect contact faces for signs of uneven wear tracks on stationary, chips and scratches on either seal face. **DO NOT interchange seal components, replace the entire shaft seal (33).**

**Seal Plate (Double)** - Remove cap screws (52) and washers (11) from seal plate (51). Remove seal plate (51) and square ring (24) from intermediate coupling (21B). With flat screwdriver, press out seal (33) stationary member. Inspect square ring (24) for cuts or abrasions.

**Checking Capacitors** - Loosen gland nut (3) and remove cap screws (22) and washers (11) from upper housing (19). Check motor capacitors (14) & (16) with an Ohm meter by placing a screwdriver across both terminals and to ground the capacitor then remove. Connect Ohm meter, set on high scale to terminals. If needle moves to infinity ( $\infty$ ) then drifts back, the capacitor is good. If needle does not move or moves to infinity ( $\infty$ ) and does not drift back, replace the capacitor.

**Motor** - Remove wires from terminal block (37) and remove cable assembly (3) and upper housing (19). Remove pipe plug (4) from housing (15) and drain oil if not already done so. Position pump upright using blocks or pvc pipe to avoid resting pump on the shaft. Remove retaining ring (38). Using a 1/4-20 bolt, thread bolt into the center of the terminal block (37) and pull straight up to removing it and o-ring (12). Disconnect all wires, noting where each was connected. There are numbers next to the pins on the bottom of block, use these for reference. Remove cap screws (35) and lockwashers (11) from motor housing (15). Vertically lift motor housing (15) from intermediate coupling (21) along with square ring (20), replace if cut or damaged. Remove stator bolts and carefully remove stator housing from rotor. Pull rotor out with bearing (18).

Inspect motor winding for shorts and check resistance values. Check rotor for wear. If rotor or the stator windings are defective, the complete motor must be replaced.

**Inner Seal (Double)** - Remove seal (53) rotating member and spring from rotor shaft. Press stationary from intermediate (21B) with flat screwdriver. Examine all seal parts. Inspect contact faces for signs of uneven wear tracks on stationary, chips and scratches on either seal face. **DO NOT interchange seal components, replace the entire shaft seal (53).**

**Bearings** - Remove retaining ring (39) from shaft. Using a wheel puller or arbor press remove bearing (18) from shaft. Remove upper motor bearing from shaft with a bearing puller. (See Figure 5).

**On Double Seal Units**, Check sleeve bearing (23) for excessive wear, if replacement is required, press sleeve from intermediate coupling (21).



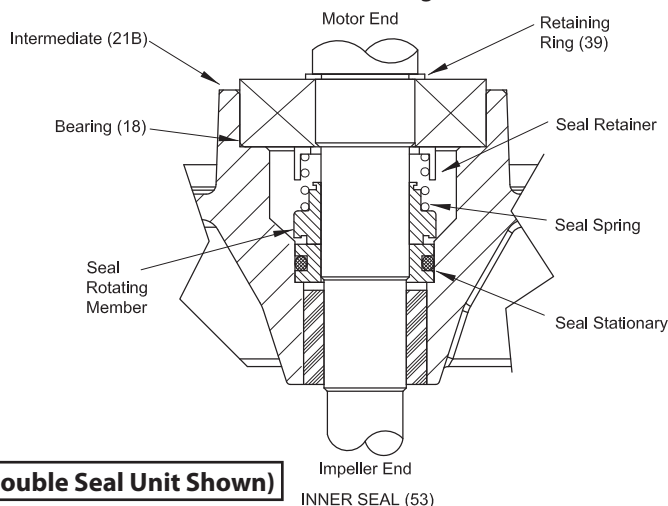
**IMPORTANT! - All parts must be clean before reassembly. Handle seal parts with extreme care. DO NOT damage lapped surfaces.**

## Reassembly

**Bearing** - Be careful not to damage the rotor shaft when replacing bearing. Using an arbor press, hold the rotor and press the upper bearing on the rotor shaft, applying force to the inner race of the bearing only. Replace upper retaining ring onto rotor shaft. In the same manner replace lower bearing (18) onto rotor shaft. Place lower retaining ring (39) onto shaft.

**Inner Seal (Double)** - Clean and oil seal cavity in intermediate coupling (21B). Lightly oil (**Do not use grease**) outer surface of stationary member. Press seal's (53) stationary member firmly into intermediate coupling (21B), using a seal tool or pipe. Nothing should come in contact with the seal face except the seal tool. Be sure the stationary is in straight. Place seal's (53) retaining ring and spring over shaft until seated on shaft shoulder. Slide a bullet tool over rotor shaft threads.

Lightly oil (**Do not use grease**) shaft, bullet, and inner surface of bellows on rotating member, with finished end away from motor, slide rotating member over bullet and onto shaft until it engages spring. Make sure spring is seated in retaining ring and spring is lined up on rotating member and not cocked or resting on bellows tail. (See Figure 5)



**Figure 5 (Double Seal Unit Shown)**





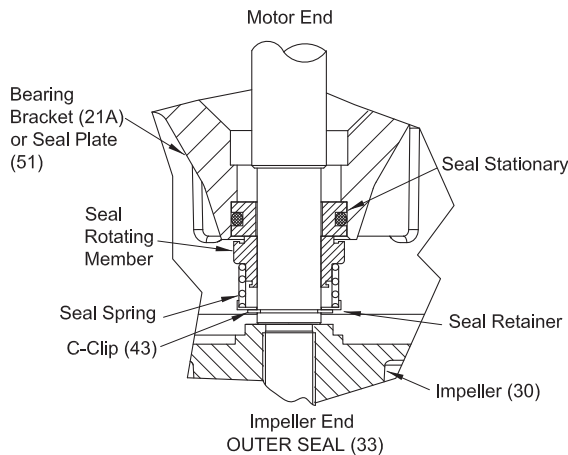


Figure 6

**Motor** - Slide rotor/shaft with bearing (18) into intermediate coupling (21) until bearing seats into intermediate coupling. Install retaining ring (39) into intermediate coupling (21). Place motor stator over rotor, lining up motor bolts with holes in intermediate coupling (21). Place end bell on top of motor and insert motor bolts and torque to 17 in-lbs.

Set square ring (20) in grove on intermediate coupling (21). Pull wires through opening in top of motor housing (15) while lowering motor housing onto intermediate coupling (21). Connect wires to pins on bottom of terminal block (37) as noted at disassembly and/or see wiring diagram in Figure 9.

Lubricate o-ring (12) with dielectric oil and slide terminal block (37) back into housing (15). Be sure terminal block is engaged and install retaining ring (38). Place cap screws (35) with lockwashers (11) through housing (15) into intermediate coupling (21) and tighten.

**Seal Plate (Double)** - Lubricate and set square ring (24) in bottom groove of seal plate (51). Place seal plate (51) over shaft and onto intermediate coupling (21B), being sure square ring (24) is not twisted and in the groove.

Place two capscrews (32) with lockwashers (11) into seal plate and torque to 6.5 ft/lbs.

**Outer Seal (Single & Double)** - Clean and oil stationary seal cavity in bearing bracket (21A on Single Seal) or (51 seal plate on Double Seal). Slide seal guide tool over motor shaft. Lightly oil (**Do not use grease**) outer surface of seal's (33) stationary member.

Press stationary firmly into bearing bracket (21A on Single Seal) or (51 seal plate on Double Seal) using a seal pusher

tool. Be sure the stationary member is in straight. Nothing but the seal tool is to come in contact with seal face. (See Figure 6)



**IMPORTANT! Do not hammer on the seal pusher. It will damage the seal face.**

With seal guide tool over motor shaft, Lightly oil (**Do not use grease**) guide, shaft and inner surface of bellows on rotating seal. With lapped surface of rotating member facing inward toward stationary, slide rotating member over guide and onto shaft, using seal pusher tool, until lapped faces of stationary and rotating seal are together. Place spring over shaft and rotating member. Be sure it is seated on the retainer and not cocked or resting on bellows tail. Install c-clip (43) onto shaft.

**Impeller** - Place impeller (30) on motor shaft by turning clockwise while holding shaft stationary with screwdriver.

**Shredding Ring** - Install shredding ring (27) into volute with the use of an arbor press.

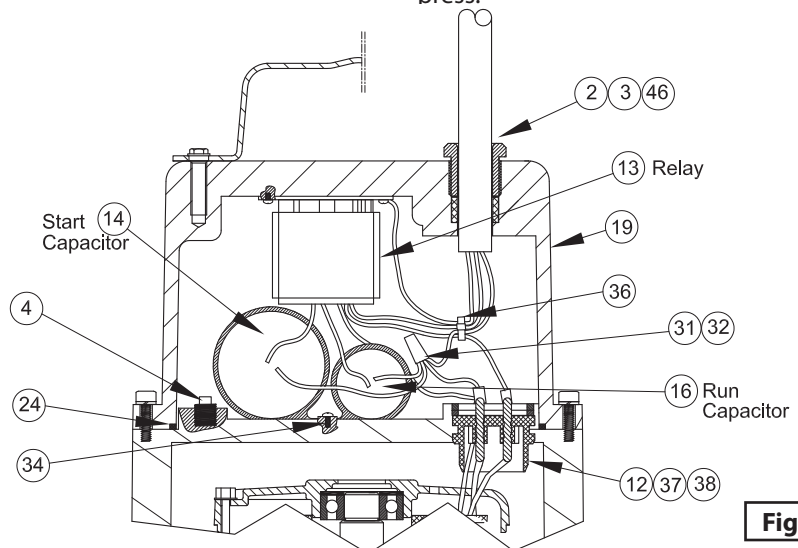
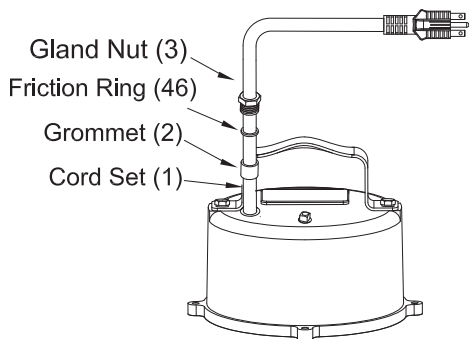


Figure 7

## Service



**Figure 8**

**Volute** - Place volute (25) on bearing bracket (21). Place cap screws (35 - single seal) or hex nut (50 - double seal) with lockwashers (11) through bearing bracket (21) and into volute (25) and torque evenly to 11 ft/lbs.



**Note:** Discharge must line up with notch in motor housing.

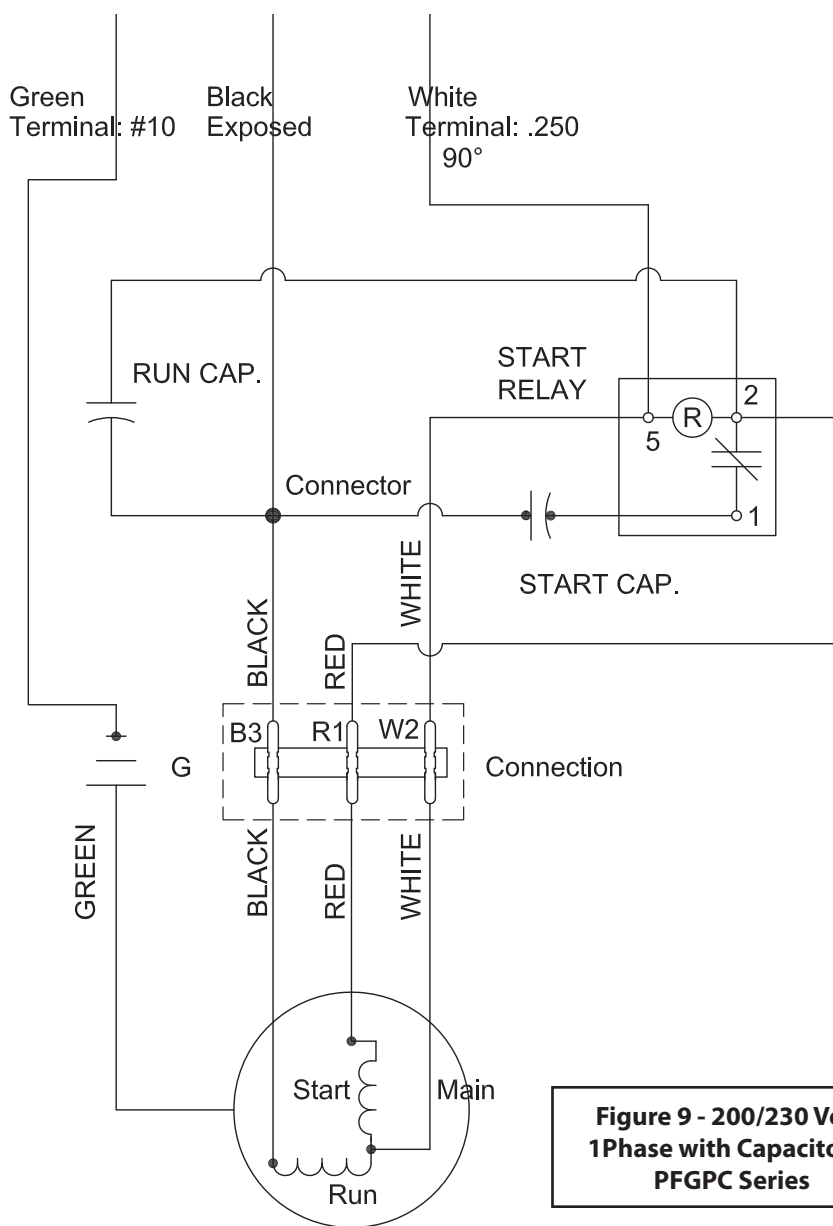
**Cutter** - Screw radial cutter (29) onto shaft, turning it clockwise while holding the shaft stationary with a screwdriver. The radial cutter (29) should be flush with shredding ring (27), on suction side to within  $\pm .020$ . Place washer (28) on screw (40), apply green Loctite on threads and place into shaft and tighten.

### Upper Housing & Capacitors -

Assemble capacitors (14), (16) and relay (13) to housing. Place o-ring (24) onto motor housing (15). Assemble gland nut (3), friction ring (46) and grommet (2) onto cord (1) and slide cord through hole in upper housing (19). Connect wires per schematic, see Figure 9. Set upper housing (19) onto motor housing (15), place cap screws (22) and lockwasher (11) into housings and torque to 6.5 ft/lbs.

### Cable Assembly:

Check power cord (3) for cracks or damage and replace if required. Insert one friction ring (46), grommet (2), one friction ring (46), and gland nut (3) into upper housing (19) and torque gland nut (3) to 15 ft lbs.



**Figure 9 - 200/230 Volt, 1Phase with Capacitors - PFGPC Series**



For Repair Part Please supply: Model Number and MFG Date as shown on Name Plate, and Part Description and Part Number as shown on Parts List.

## Repair Parts

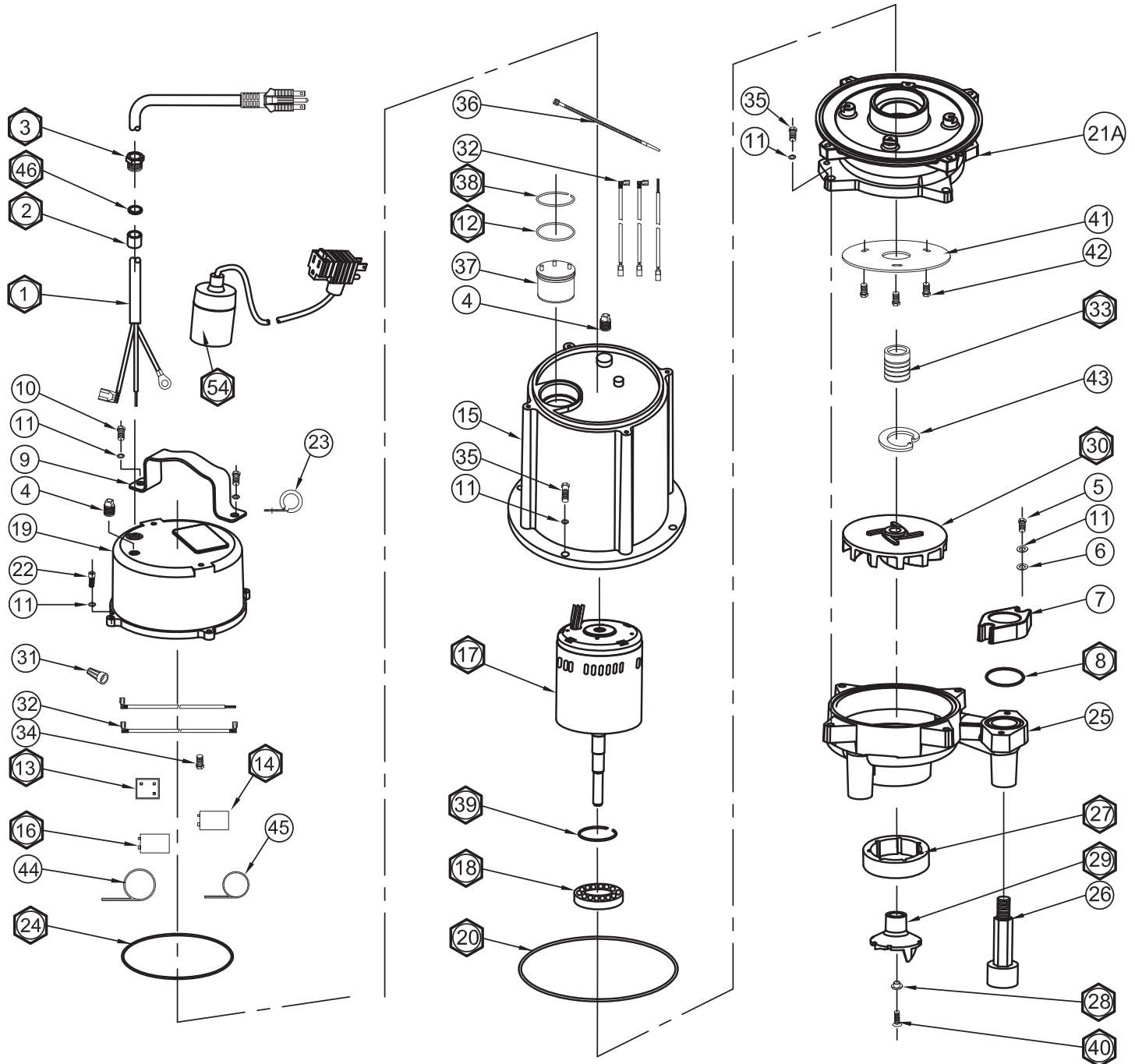


Figure 10



Repair Parts

For Repair Part Please supply: Model Number and MFG Date as shown on Name Plate, and Part Description and Part Number as shown on Parts List.

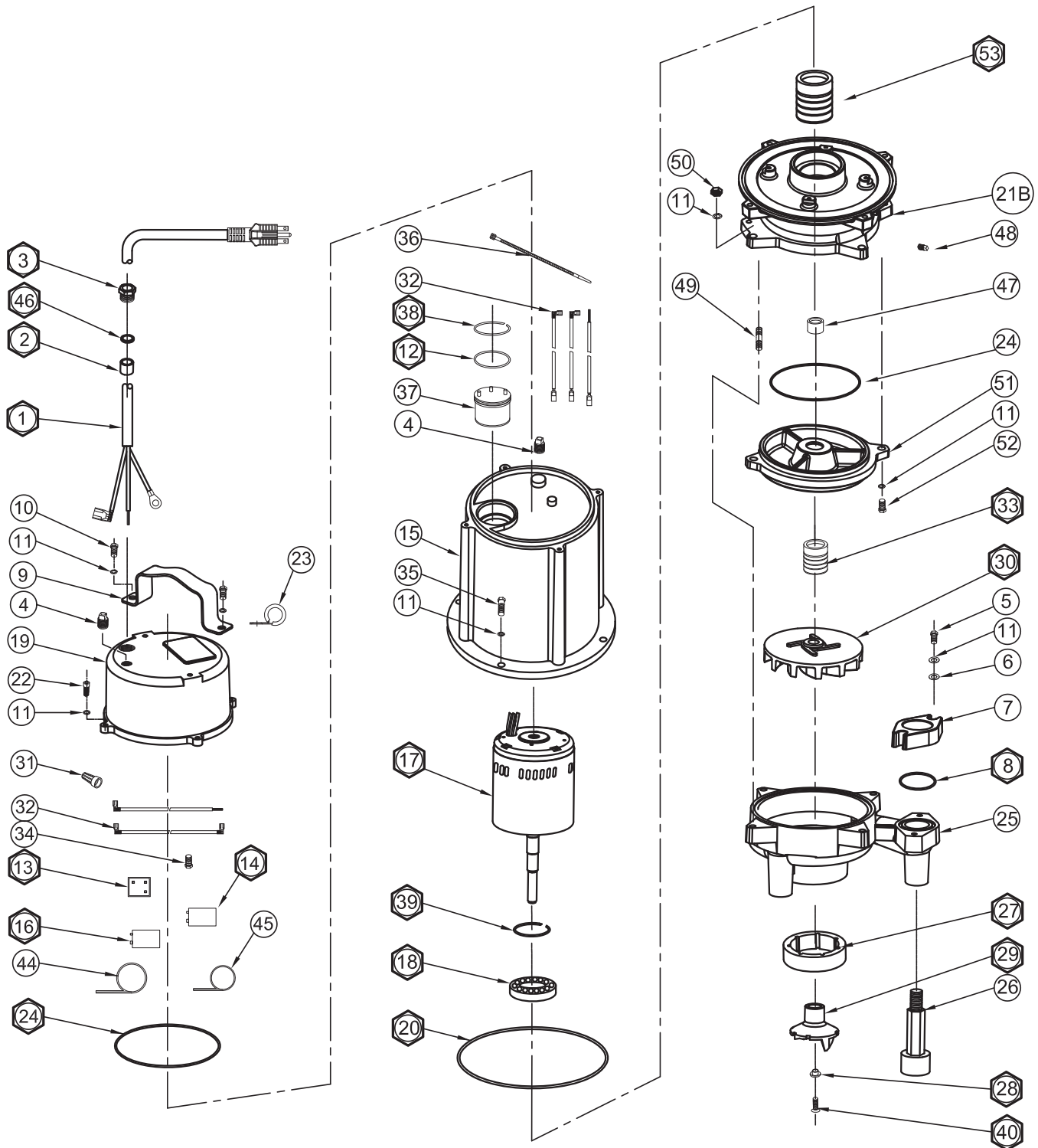


Figure 11

**PFGPC - 2HP**
**Submersible Grinder Pumps**

For Repair Part Please supply: Model Number and MFG Date as shown on Name Plate, and Part Description and Part Number as shown on Parts List.

**Repair Parts**

Ref. No.	Qty		Name	Used On	Part Number
1	1	☆	Power Cord w/Plug, 12/3 SOW 20ft,	Includes: 2, 3, 46	PF105818
2	1	*	Grommet		PF051452
3	1	*	Gland nut		PF051447
4	2		Pipe Plug Counter Sunk, 3/8" NPT, Stainless		◆
5	2		Cap Screw 5/16-18 x 1-1/4" Lg., Stainless		◆
6	2		Washer 5/16" Stainless		◆
7	1		Discharge Flange		PF108369
8	1	●	O-ring		PF625-01558
9	1		Handle		PF103503
10	2		Cap Screw 5/16-18 x 3/4" Lg., Stainless		◆
11	16		Lockwasher 5/16 Stainless		◆
12	1	●	O-ring		PF2-31051-224
13	1	●	Relay MARS 19169		PF715REL009
14	1	●	Start Capacitor 150mfd - 250 volts		PF099198
15	1		Motor Housing		PF105196A
16	1	●	Run Capacitor 20 mfd - 450 volts	200 volt 1 ph	PF112470
			Run Capacitor 45 mfd - 450 volts	230 volt 1 ph	PF522045720
17	1	☆	Motor, Single Seal	230 Volt 1 Ph	PF081200S04
				200 Volt, 1 Ph	PF081200S10
			Motor, Double Seal	230 volt, 1 Ph	PF110397BG
				200 volt, 1 Ph	PF081200S06
18	1	●	Lower Bearing		PF10-36-E4
19	1		Upper Housing		PF105196CAP
20	1	●	Square Ring		PF074498
21A	1		Bearing Bracket	Single Seal	PF108879A
21B	1		Bearing Bracket	Double Seal	PF108879B
22	4		Cap screw 1/4-20 Stainless		◆
23	2		Clamp		PF512012
24	1	●	O-Ring		PF067564
25	1		Volute		PF108344
26	3		Pump Leg		PF110660
27	1	●○	Shredding Ring	HV	PF082085A
				HH	PF082085B
28	1	●○	Impeller Washer		PF067556
29	1	●○	Radial Cutter		PF082088
30	1	☆	Impeller	HV	PF109026B
				HH	PF109026BTD
31	1		Connector		PF016406
32	5		Wire Assembly		----
33	1	●	Outer Shaft Seal Carbon/Ceramic/Buna-N		PF110395
34	3		Screw #8-32		◆

- ◆ = Acquire standard hardware locally. ☆ = Supplied as individual items  
 ○ = Cutter Kit \* = Included with item #1  
 ● = Overhaul Kit

## Repair Parts

For Repair Part Please supply: Model Number and MFG Date as shown on Name Plate, and Part Description and Part Number as shown on Parts List.

Ref. No.	Qty		Name	Used On	Part Number
35	8		Cap Screw 5/16-18 x 1-1/4" Lg., Stainless		◆
36	1		Ground Wire, 10GA.		PF105111A
37	1		Terminal Block		PF103586
38	1	●	Retaining Ring		PF105197
39	1	●	Retaining Ring		PF061143
40	1	●○	Impeller Screw 1/4-20 x 3/4" Lg., Stainless		◆
41	1		Breakwater plate	Single Seal Only	---
42	3		Screw #8-32	Single Seal Only	◆
43	1		C-clip	Single Seal Only	----
44	1		Capacitor Clamp, 8mm		PF039858
45	1		Capacitor Clamp, 7mm		PF033459
46	2	*	Friction ring		PF051450
47	1		Bronze Insert	Double Seal Only	----
48	1		Pipe Plug, 1/4" NPT	Double Seal Only	◆
49	4		Stud 5/16-18 x 2-1/4" Lg, Stainless	Double Seal Only	◆
50	4		Hex Nut 5/16-18, Stainless	Double Seal Only	◆
51	1		Seal Plate	Double Seal Only	PF108880
52	2		Cap Screw 5/16-18 x 1" Lg, Stainless	Double Seal Only	◆
53	1	●	Inner Shaft seal Carbon/Ceramic/Buna-N	Double Seal Only	PF111131
54	1	☆	Level Control	Single Seal Only	
<b>Repair Kits</b>					
○	<b>CUTTER KIT</b> - Includes Item numbers: 27, 28, 29, 40				PFG2HV-CT
					PFG2HH-CT
●	<b>OVERHAUL KIT</b> - (Single Seal) includes: 8, 12, 13, 14, 16, 18, 20, 24, 27, 28, 29, 33, 38, 39, 40				PFGPC2HVS-OHK
					PFGPC2HHS-OHK
	<b>OVERHAUL KIT</b> - (Double Seal) include: 8, 12, 13, 14, 16, 18, 20, 24, 27, 28, 29, 33, 38, 39, 40, 53				PFGPCHV-OHK
					PFGPCHH-OHK



◆ = Acquire standard hardware locally.

○ = Cutter Kit

● = Overhaul Kit

☆ = Supplied as individual items

\* = Included with item #1

### Trouble Shooting Chart



**Risk of electric shock. Always disconnect the pump from the power source before handling inspections or repairs.**

Symptom	Possible Cause(s)	Corrective Action
Pump will not run	<p>Blown fuse or other interruption of power; improper voltage.</p> <p>Switch is unable to move to the "turn ON" position due to interference with the side of basin or other obstruction</p> <p>Insufficient liquid level</p> <p>Defective level control</p>	<p>Check that the unit is securely plugged in. Have an electrician check all wiring for proper connections and adequate voltage and capacity.</p> <p>Position the pump or switch so that it has adequate clearance for free operation.</p> <p>Make sure the liquid level is allowed to rise enough to activate level control(s).</p> <p>Remove and replace level controls</p>
Pump will not turn off	<p>Discharge is blocked or restricted</p> <p>Check valve is stuck closed or installed backwards</p> <p>Gate or ball valve is closed</p> <p>Total lift is beyond pump's capability</p> <p>Pump impeller is jammed or volute casing is plugged</p>	<p>Check the discharge line for foreign material, including ice if discharge line passes through or into cold areas</p> <p>Remove check valve(s) and examine for freedom of operation and proper installation</p> <p>Open gate or ball valve</p> <p>Try to route piping to a lower level. If not possible, a larger pump may be required. Consult the factory</p> <p>Disconnect unit electrically. Remove the pump from the basin. Detach the pump base and clean the area around the impeller. Rotate impeller by hand. Reassemble and reinstall</p>
Pump will not turn off	<p>Level control(s) unable to move to the "turn OFF" position due to interference with the side of basin or other obstacle</p> <p>Defective level control</p>	<p>Position the pump or level control so that it has adequate clearance for free operation</p> <p>Remove and replace level control</p>
Pump runs periodically when fixtures are not in use	<p>Check valve is stuck open or is leaking</p> <p>Fixtures are leaking</p>	<p>Remove check valve(s) and examine for freedom of operation and proper installation</p> <p>Repair fixtures as required to eliminate leakage</p>
Pump operates noisily	<p>Debris in the impeller cavity</p> <p>Damaged impeller</p> <p>Worn bearings</p> <p>Piping attachments to building are too rigid</p>	<p>Remove the pump from the basin. Detach the pump base and clean the area around the impeller. Reassemble and reinstall</p> <p>Consult the factory for information regarding replacement of impeller</p> <p>Return pump to the factory or authorized repair station for repair</p> <p>Replace a portion of the discharge line with rubber hose or connector</p>

**NOTE:** Power-Flo Pumps & Systems assumes no responsibility for damage or injury due to disassembly in the field. Disassembly of the pumps or supplied accessories other than at Power-Flo Pumps & Systems or its authorized service centers, automatically voids warranty.

## LIMITED WARRANTY

Manufacturer warrants, to the immediate purchaser and subsequent initial owner during the warranty period, every new pump to be free from defects in material and workmanship under normal use and service, when properly used and maintained, for a period of eighteen (18) months from date of manufacture or twelve (12) months from date of installation (which ever comes first). Failure due to wear due to excessive abrasives is not covered. The initial owner is the purchaser who first uses the pump after its initial installation, or for non-permanent installation, the first owner who uses the pump. The date of installation shall be determined by a dated sales receipt noting the model and serial number of the pump. The dated sales receipt must accompany the returned pump. Product will be repaired, replaced or remanufactured at Manufacturer's option. No allowance will be made for shipping charges, damages, labor or other charges that may occur due to product failure, repair or replacement. This warranty does not apply to and there shall be no warranty for any material or product that has been disassembled without prior approval of Manufacturer, subjected to misuse, misapplication, neglect, alteration, accident or act of God; that has not been installed, operated or maintained in accordance with Manufacturer's installation instructions; that has been exposed to outside substances including but not limited to the following: sand, gravel, cement, mud, tar, hydrocarbons, hydrocarbon derivatives (oil, gasoline, solvents, etc.), or other abrasive or corrosive substances, wash towels or feminine sanitary products, etc. in all pumping applications. The warranty set out in the paragraph above is in lieu of all other warranties expressed or implied; and we do not authorize any representative or other person to assume for us any other liability in connection with our products. Contact Manufacturer at: 1-877-24PUMPS or [www.powerflopumps.com](http://www.powerflopumps.com), Attention: Customer Service Department, to obtain any needed repair or replacement of part(s) or additional information pertaining to our warranty.

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