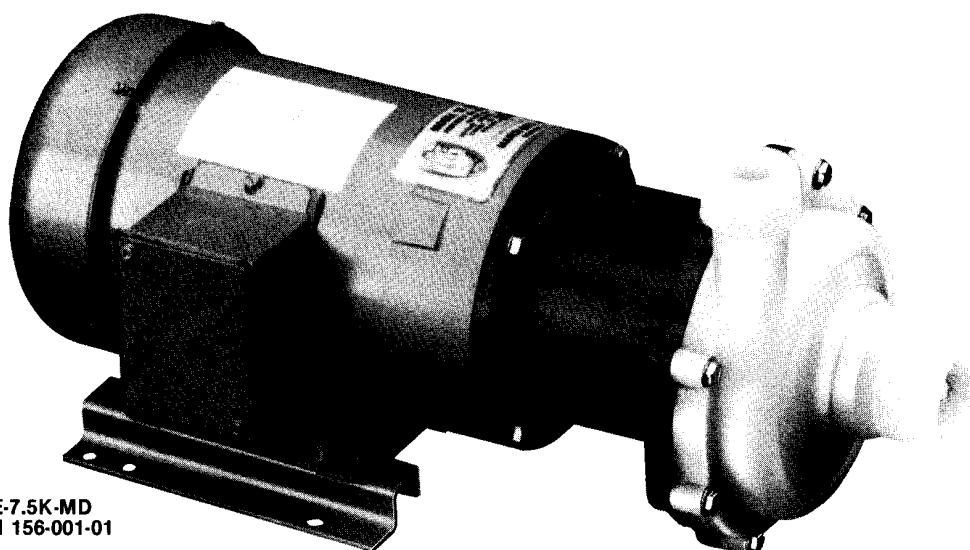


MARCH

INSTRUCTIONS AND REPAIR PARTS FOR MODEL TE-7.5K-MD



MODEL TE-7.5K-MD
ASS'Y. P/N 156-001-01

PUMP CONSTRUCTION & SERVICING

March "Orbital" Magnetic Drive Pump eliminate the conventional shaft seals found in most pumps. This means that there is no rotating shaft or seal to wear and allow the liquid being pumped to leak out. The only seal in the pumps is a stationary Viton® "O" ring seal between the front and rear Housings.

The Pump can be serviced with the use of an adjustable wrench. The only moving part in the pump, other than the motor, is the Impeller-Magnet Assembly which rotates on a stationary ceramic spindle and up against a ceramic thrust washer. These are the only parts that might wear, and may require replacement. See the Repair Parts List for replacement parts.

CAUTION IN ASSEMBLY/DISASSEMBLY

The magnetic couplings in the series 7.5 pumps are made of rare earth cobalt material and are very powerful. If you disassemble the pump and remove the Impeller Assembly from the Rear Pump Housing, great care should be taken in handling. The attraction of the Impeller Magnet and the Drive Magnet may pull the Impeller from your grasp.

You should hold onto the O.D. of the Impeller vanes with both hands and slowly engage the Impeller into the magnetic field. As you feel the axial magnetic pull, hold the Impeller firmly and resist the pull of the magnets, but slowly allow the Impeller to be pulled into the field. The axial magnetic pull is greatest between 1/3 to 2/3 engagement. The axial pull will diminish as the two magnets become aligned.

If you allow the Impeller Assembly to snap into the rear housing, you may damage the carbon bushing, the rear thrust washer or the plastic.

Care must be taken if you set the magnets down on or near a steel surface due to the powerful magnetic pull. These individual magnets may affect the calibration or damage sensitive electronic instruments if set next to the instrument.

ELECTRICAL AND OPERATION

The standard pump has a TEFC CONT, duty motor, 230/460 volts, 60 cycle, 3 phase, 3450 r.p.m. rated as continuous duty. A junction box is located on the side of the motor for making the electrical hook up. The wiring instructions are located on the motor label or on the junction box cover. The motor has U.L. yellow card recognition.

We rely on the liquid being pumped to lubricate the Impeller-Magnet assembly bushing spinning on the stationary ceramic spindle. If the pump is run dry for longer than 60 seconds, the Impeller bushing may "freeze" onto the spindle. The direction of motor rotation should be clockwise looking into the inlet of the pump.

Totally enclosed explosion proof and special voltage motors are available upon special order.

PUMP MATERIALS

All plastic parts of the pump are molded out of natural Kynar® (PVDF). The stationary spindle and Thrust Washers are made of porcelain ceramic. The "O" ring for the housing is Viton® rubber. The bushings in the Impeller Assembly are carbon.

There are no other materials in contact with the solution. Contact the factory for other materials that are available, and if you are uncertain of the material compatibility with your specific solution.



MARCH MFG., INC.

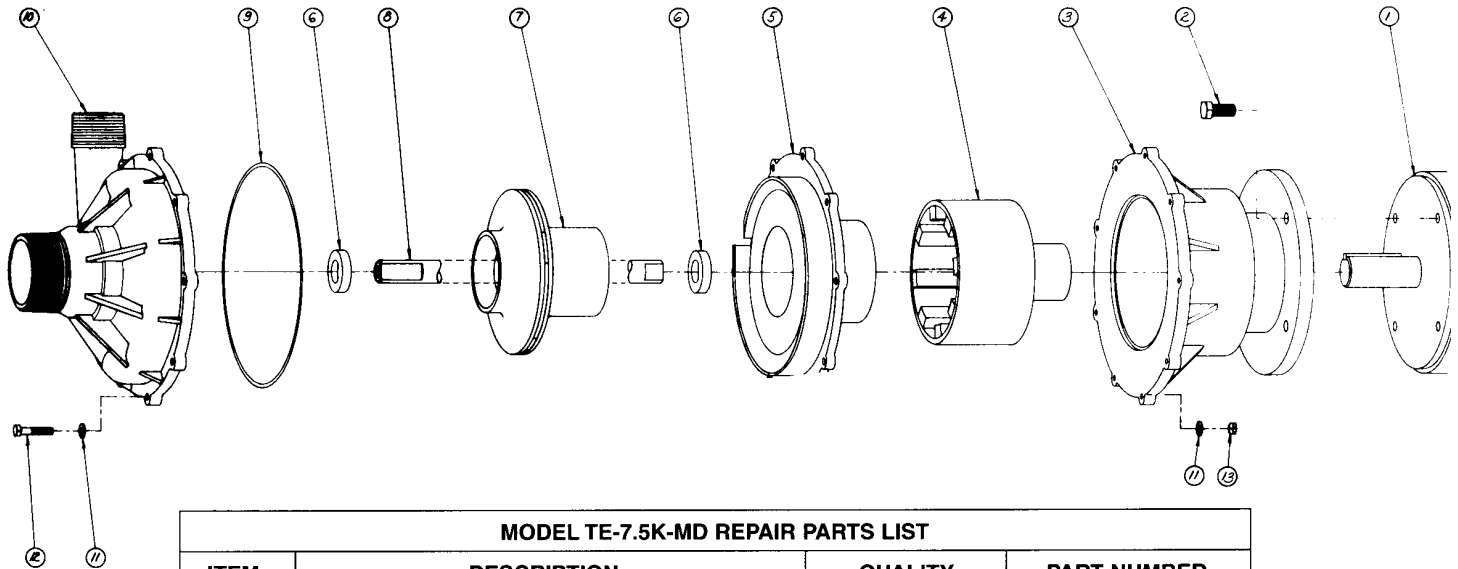
Sales Offices in Principal Cities

1819 Pickwick Ave. • Glenview, Illinois 60025-5793
Phone: (847) 729-5300 • Fax: (847) 729-7062

156-015-10R4

RATINGS AND SPECIFICATIONS

MODEL NO.	CONNECTORS		ELECTRICAL			GPM AT LISTED HEAD						PSI GAGE	DIMENSIONS			PACK WT.
	INLET	OUTLET	HP	VOLTS	AMPS	10 FT.	45 FT.	55 FT.	65 FT.	80 FT.	85 FT.		HT.	WD	LG.	
TE-7.5K-MD	2" MPT	1 1/2" MPT	2	230/460	5.2/2.6	82	78	71	60	33	14	37.8	10"	8 1/2"	20 1/8"	60 lbs.



MODEL TE-7.5K-MD REPAIR PARTS LIST

ITEM	DESCRIPTION	QUALITY	PART NUMBER
13	1/4-20 Hex Nut	8	153-074-10
12	1/4-20 x 1 1/2 Lg. Hex Hd. Screw	8	153-011-10
11	1/4 I.D. x 5/8 O.D. x 1/16 Thk. Flat Washer	16	157-023-10
10	Front Housing (PVDF)	1	156-001-10
9	165mm I.D. x 4mm Thk. "O" Ring—Viton®	1	156-010-10
8	Impeller Shaft (Ceramic)	1	156-007-10
7	Impeller Final Assy. w/Carbon Bushing	1	156-004-02
6	Thrust Washer (Ceramic)	2	156-016-10
5	Rear Housing (PVDF)	1	156-002-10
4	Drive Magnet Assembly	1	156-009-01
3	Motor Connecting Bracket (Ryton®)	1	156-041-10
2	3/8-16 x 1" Lg. Hex Hd. Screw	4	155-017-10
1	Motor T.E.F.C. 3PH., 3450 RPM	1	156-008-10

Prices subject to change without notice. Contact factory for other materials/or parts not listed on standard pumps. When ordering parts specify serial number of pump that parts are to be used on.

LIMITED WARRANTY

March pumps are guaranteed only against defects in workmanship or materials for a period of one year from date of manufacture. On all solutions contact factory for written warranty. See March Pump Application questionnaire 750-130-10 for additional warranty information.

MARCH MANUFACTURING COMPANY

1819 PICKWICK AVE., GLENVIEW, ILLINOIS 60025-5793, U.S.A.