# Accessory Flange Information, Specification, and Repair Parts Manual

### **Description:**

Inline circulator accessory flanges are designed for use with inline circulator pumps. Flanges provide a means to connect pump to piping system. Flanges are female NPT threaded. Flange sets are available in either cast iron or bronze construction with Buna-N gaskets. Bolts, washers, and nuts are included.

**IMPORTANT:** Reference pump manual 5690-250-00, and general safety manual 1808-634-00 for additional installation and safety information.

WARNING Follow all safety and installation guidelines described in manuals 1808-634-00 and 5690-250-00.

#### **Specifications:**

NPT-F	Flange	Gasket	Hardware	Weight (lbs)	Pump Series	
3/4"	Cast Iron	Buna-N	Plated Steel	3.0	5690-95	
1"	Cast Iron	Buna-N	Plated Steel	3.0	5690-95	
1-1/4"	Cast Iron	Buna-N	Plated Steel	3.0	5690-95	
3/4"	Bronze	Buna-N	Plated Steel	3.5	5690-97	
1"	Bronze	Buna-N	Plated Steel	3.5	5690-97	
1-1/4"	Bronze	Buna-N	Plated Steel	3.5	5690-97	
3/4"	Cast Iron	Buna-N	Plated Steel	3.0	5700-95 & 5710-95	
1"	Cast Iron	Buna-N	Plated Steel	3.0	5700-95 & 5710-95	
1-1/4"	Cast Iron	Buna-N	Plated Steel	3.0	5700-95 & 5710-95	
1-1/2"	Cast Iron	Buna-N	Plated Steel	3.0	5700-95 & 5710-95	
3/4"	Bronze	Buna-N	Plated Steel	3.5	5700-97 & 5710-97	
1"	Bronze	Buna-N	Plated Steel	3.5	5700-97 & 5710-97	
1-1/4"	Bronze	Buna-N	Plated Steel	3.5	5700-97 & 5710-97	
1-1/2"	Bronze	Buna-N	Plated Steel	3.5	5700-97 & 5710-97	
	3/4" 1" 1-1/4" 3/4" 1" 1-1/4" 1-1/4" 1-1/2" 3/4" 1" 1-1/2"	3/4" Cast Iron 1" Cast Iron 1-1/4" Cast Iron 3/4" Bronze 1" Bronze 1-1/4" Bronze 3/4" Cast Iron 1" Cast Iron 1" Cast Iron 1-1/4" Cast Iron 1-1/2" Cast Iron 3/4" Bronze 1" Bronze 1" Bronze 1" Bronze 1-1/4" Bronze	3¼" Cast Iron Buna-N 1" Cast Iron Buna-N 1-1/4" Cast Iron Buna-N 3¼" Bronze Buna-N 1" Bronze Buna-N 1-1/4" Bronze Buna-N 1" Cast Iron Buna-N 1" Cast Iron Buna-N 1" Cast Iron Buna-N 1-1/4" Cast Iron Buna-N 1-1/2" Cast Iron Buna-N 1-1/2" Bronze Buna-N 1" Bronze Buna-N 1" Bronze Buna-N 1-1/4" Bronze Buna-N	34" Cast Iron Buna-N Plated Steel 1" Cast Iron Buna-N Plated Steel 1-1/4" Cast Iron Buna-N Plated Steel 34" Bronze Buna-N Plated Steel 1" Bronze Buna-N Plated Steel 1-1/4" Bronze Buna-N Plated Steel 34" Cast Iron Buna-N Plated Steel 1" Cast Iron Buna-N Plated Steel 1" Cast Iron Buna-N Plated Steel 1-1/4" Cast Iron Buna-N Plated Steel 1-1/2" Cast Iron Buna-N Plated Steel 1-1/2" Cast Iron Buna-N Plated Steel 1" Bronze Buna-N Plated Steel 1" Bronze Buna-N Plated Steel 1-1/4" Bronze Buna-N Plated Steel	3¼"Cast IronBuna-NPlated Steel3.01"Cast IronBuna-NPlated Steel3.01-1/4"Cast IronBuna-NPlated Steel3.03¼"BronzeBuna-NPlated Steel3.51"BronzeBuna-NPlated Steel3.51-1/4"BronzeBuna-NPlated Steel3.03¼"Cast IronBuna-NPlated Steel3.01"Cast IronBuna-NPlated Steel3.01-1/4"Cast IronBuna-NPlated Steel3.01-1/2"Cast IronBuna-NPlated Steel3.51"BronzeBuna-NPlated Steel3.51-1/4"BronzeBuna-NPlated Steel3.51-1/4"BronzeBuna-NPlated Steel3.5	

#### Installation:

- 1. Install flanges (Ref. No. 1) on piping using Teflon tape or pipe sealant.
- 2. Insert gasket (Ref. No. 2) into machined groove in pump flange.
- 3. Position pump by lining up bolt holes on pump flange with bolt holes on pipe flange.

**CAUTION** Do not spring the suction or discharge piping into position. This will result in excessive strain in the piping, flanges, and pump casing.

4. Install 4 hex head bolts (Ref. No. 3), nuts (Ref. No. 5), and washers (Ref. No. 4). Torque both flange bolts in even increments to a value of 175 in-lbs (2.0 Kg-m). Torque the bolts in both the suction and discharge flanges in this manner.



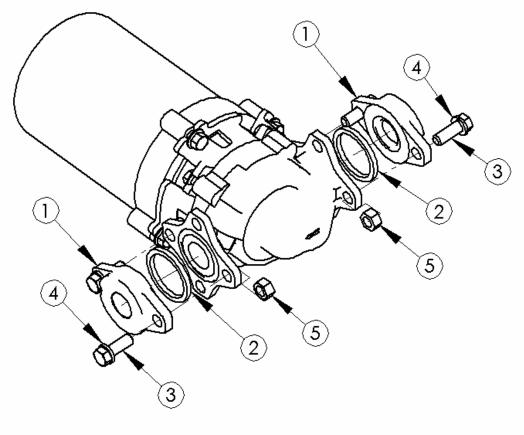


Figure 1 – Repair Parts Illustration

## **Repair Parts List**

			Models		
Ref		C569-90 to	C570-90 to		
No	Description	C690-95	C570-97	Qty	
1	Flange	N/A	N/A	2	
2	(†) Gasket	5690-300-KT	5700-300-KT	1	
3	7/16-14x1-1/4" Hex bolt	*	*	4	
4	7/16 Washer	*	*	4	
5	7/16-14 Hex nut	*	*	4	
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(\*) Standard hardware item, available locally (†) Includes two flange gaskets and all required pump seals (see manual 5690-250-00).